# Electro-Pneumatic Regulator/ Electronic Vacuum Regulator

( (

IP65



For the stepless control of air pressure in proportion to electrical signals

### Serial communication specification

Applicable Fieldbus protocols

CC-Link

Device Net



**IO**-Link

**RS-232C specification** 

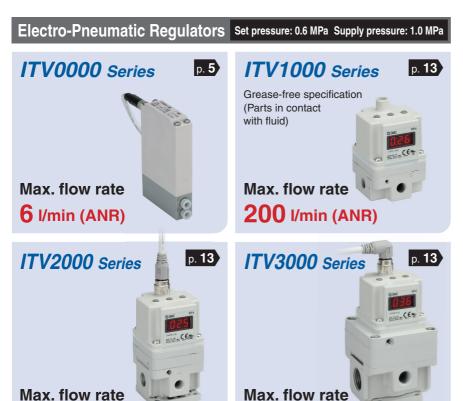
Compact and lightweight (Integrated communication parts)

Weight: 350 g\*1 (ITV1000)

Power consumption: 4 W\*1 or less

\*1 Values for the communication type (PROFIBUS DP)





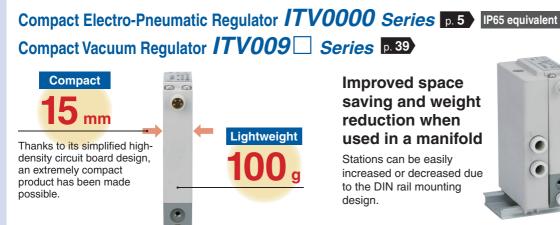
4000 I/min (ANR)





1500 I/min (ANR)



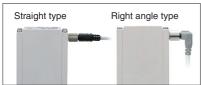


Improved space saving and weight reduction when used in a manifold

Stations can be easily increased or decreased due to the DIN rail mounting design.



**2** types of cable connectors

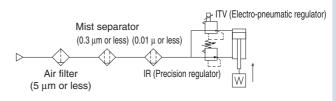


- Built-in One-touch fittings
- With error indication **LED**
- 2 types of brackets



- Linearity: ±1 % F.S. or less
- Hysteresis: 0.5 % F.S. or less
- Repeatability: ±0.5 % F.S. or less
- High-speed response time: 0.1 s (Without load)
- \* This is not a guaranteed value as it depends on the operating environment.
- High stability

Sensitivity: 0.2 % F.S. or less

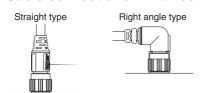


# Electro-Pneumatic Regulator ITV1000/2000/3000 Series p. 13 Electronic Vacuum Regulator ITV209 Series p. 46





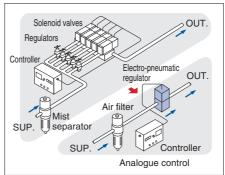
- Sensitivity: 0.2 % F.S. or less
- Linearity: ±1 % F.S. or less
- Hysteresis: 0.5 % F.S. or less
- Cable connections in 2 directions



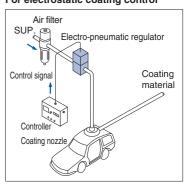
Grease-free specification (ITV1000 series)

### Application examples

For multi-stage control to analogue control



### For electrostatic coating control

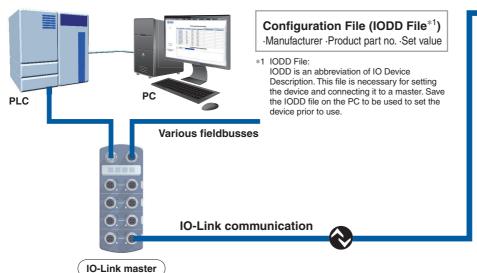


# **IO-Link Compatible Devices:** Electro-Pneumatic Regulator ITV10 0/20 0/30 0-IL 5.13 Electronic Vacuum Regulator ITV2090-IL p. 46

IO-Link communication enables users to check device information and monitor device status in addition to performing pressure control.



face technology between the sensor/actuator and the I/O terminal that is an international standard: IEC 61131-9.





**IO-Link Compatible Devices: Electro-Pneumatic Regulator** ITV10□0/20□0/30□0-IL **Electronic Vacuum Regulator** ITV2090-IL

### The IO-Link master and device can be connected with one cable.

Only a single cable combining the communication wire and the power supply wire is required.

### **Uses 4-wire unshielded cables**

### Special communication cables are not necessary.

A conventional 4-wire unshielded cable can be used for the input and output of sensors, switches, etc.

(Recommended specifications: Conductor resistance 3  $\Omega$ , Wire-to-wire capacitance 3 nF or less, 20 m or less)

### Implement diagnostic bits in the process data.

The diagnostic bit in the cyclic process data makes it easy to find problems with the equipment.

It is possible to find problems with the equipment in real time using the cyclic (periodic) data and to monitor such problems in detail with the noncyclic (aperiodic) data.

# pressure applied to each workpiece. This allows for a variety of products to be manufactured on the same line.

For the manufacturing of various products

The set pressure analogue value can

be changed to control the indentation

### **Process Data**

PD IN: 4 bytes

_	CFD_IN: 4 bytes>																	
	Byte	Ō							1									
	Bit	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	
	Value	Output pressure value (16 bits)																
	5 .													_				
	Byte				2									3				
	Bit	15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0							0									
	Value	Abnormal V						W	Varning Notification			tion	SSC1					

**Application** 

PD OUT 2 hytes

<pd_001.< th=""><th colspan="12">RFD_OO1.2 bytes&gt;</th></pd_001.<>	RFD_OO1.2 bytes>															
Byte	0							1								
Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Value	Set pressure value (16 bits)															

### Diagnosis items

- $\cdot$  Output pressure is within the set pressure  $\pm 10~\%$
- · Notification of energizing time
- · Residual pressure error
- · Target value over range
- · Pressure under range (LLL)
- · Pressure over range (HHH)
- · Power supply voltage drop
- · Excessive power supply voltage
- · Warning occurred
- · Internal communication error

# **Series Variations**

For the stepless control of air pressure in proportion to electrical signals

	Series	Model	Set pressure range	Input signal	Port size	Page
	ITV0000 Series	ITV001□	0.001 to 0.1 MPa	Current type: 4 to 20 mADC (Sink type)		
		ITV003□	0.001 to 0.5 MPa	Current type: 0 to 20 mADC (Sink type)	Built-in One- touch fittings Metric size: Ø 4 Inch size: Ø 5/32	5
	B	ITV005□	0.001 to 0.9 MPa	Voltage type: 0 to 5 VDC Voltage type: 0 to 10 VDC	111011 SIZE. Ø 3/3Z	
ors	ITV1000 Series	ITV101□	0.005 to 0.1 MPa			
egulat		ITV103□	0.005 to 0.5 MPa	Current type: 4 to 20 mADC	1/8, 1/4	13
Electro-Pneumatic Regulators		ITV105□	0.005 to 0.9 MPa	(Sink type)  Current type: 0 to 20 mADC (Sink type)		
uneu,	ITV2000 Series	ITV201□	0.005 to 0.1 MPa	Voltage type: 0 to 5 VDC Voltage type: 0 to 10 VDC		
ctro-P		ITV203□	0.005 to 0.5 MPa	Preset input (4 points/16 points) 10-bit digital input	1/4, 3/8	13
E		ITV205□	0.005 to 0.9 MPa	CC-Link compatible  DeviceNet™ compatible		
	ITV3000 Series	ITV301□	0.005 to 0.1 MPa	PROFIBUS DP compatible IO-Link compatible RS-232C communication		
		ITV303□	0.005 to 0.5 MPa		1/4, 3/8, 1/2	13
		ITV305□	0.005 to 0.9 MPa			
julators	ITV009□ Series	ITV009□	−1 to −100 kPa	Current type: 4 to 20 mADC (Sink type) Current type: 0 to 20 mADC (Sink type) Voltage type: 0 to 5 VDC Voltage type: 0 to 10 VDC	Built-in One- touch fittings Metric size: Ø 4 Inch size: Ø 5/32	39
Electronic Vacuum Regulators	ITV209□ Series	ITV209□	−1.3 to −80 kPa	Current type: 4 to 20 mADC (Sink type) Current type: 0 to 20 mADC (Sink type) Voltage type: 0 to 5 VDC Voltage type: 0 to 10 VDC Preset input (4 points/16 points) 10-bit digital input CC-Link compatible DeviceNet™ compatible PROFIBUS DP compatible IO-Link compatible RS-232C communication	1/4	46

# CONTENTS

### Electro-Pneumatic Regulators

ITV0000 Corio

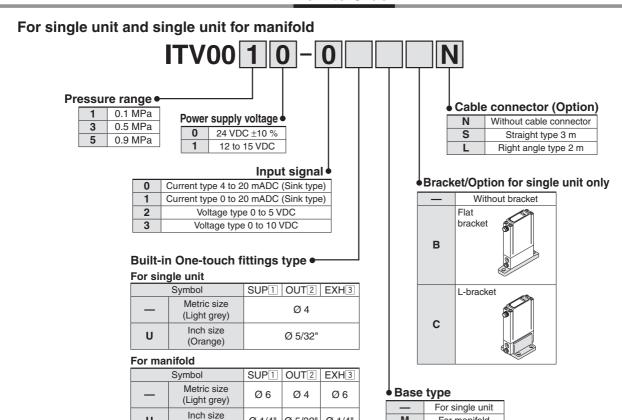
TI VOOO Selles	
How to Order ·····	p. 5
Specifications ·····	····· p. 6
Accessories (Option) ······	p. 6
Working Principle ·····	p. 7
Linearity/Hysteresis, Repeatability, Pressure Characteristics, Flow Rate Characte	ristics p. 8
Dimensions ·····	····· p. 10
■ITV1000/2000/3000 Series	
How to Order ·····	····· p. 13
Standard Specifications	p. 14
Communication Specifications	p. 14
Modular Products and Accessory Combinations	p. 15
Accessories (Option)/Part Nos.	
Working Principle ······	p. 16
Linearity, Hysteresis, Repeatability, Pressure Characteristics, Flow Rate Characteristics, Relief Characteristics	-
Construction	
Dimensions	p. 25
Made to Order ·····	
Electronic Vacuum Regulators	
■ITV009□ Series	
How to Order ·····	p. 39
Specifications	p. 40
Accessories (Option) ······	p. 40
Working Principle ······	p. 41
Linearity/Hysteresis, Repeatability, Pressure Characteristics, Flow Rate Characte	ristics ···· p. 42
Dimensions	
■ITV2090/2091 Series	
How to Order ·····	n 46
Standard Specifications ······	
Communication Specifications	•
Working Principle ······	
Linearity, Hysteresis, Repeatability, Pressure Characteristics, Flow Rate Character	
Dimensions	
DITIONSIONS	т р. 49
Accessories (Ontion)	
Accessories (Option) ·····	p. 52



# **Compact Electro-Pneumatic Regulator** ITV0000 Series



### **How to Order**



Ø 1/4"

Ø 5/32"

Ø 1/4"

### Manifold IITV00-02 Option If a DIN rail longer than Stations • the specified stations is 02 2 stations required, specify the 3 stations applicable stations in two digits. 10 stations (Max. 10 stations) Example) IITV00-05-07 One-touch fitting size for supply/ exhaust parts (End plate) Ø 6 (Light grey)

U

(Orange)

\* A DIN rail with the length specified by the number of stations is attached to the manifold. For dimensions of the DIN rail, refer to the external dimensions.

Ø 1/4" (Orange)

### How to Order Manifold Assembly (Example)

Indicate the part numbers of electro-pneumatic regulators to be mounted below the manifold part number.

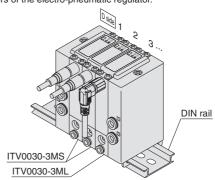
### Example)

Due to the common supply/exhaust feature, note that different pressure range combinations are not available.

IITV00-03.....1 set (Manifold part no.)

For manifold

- \*ITV0030-3MS-----2 sets (Electro-pneumatic regulator part no. (Stations 1, 2))
- \*ITV0030-3ML----1 set (Electro-pneumatic regulator part no. (Station 3))
  - Indicate part numbers in order starting from the first station on the D side.
  - → Caution) Combination with having different pressure ranges is not available due to common supply/exhaust features.
  - The asterisk denotes the symbol for the assembly. Prefix it to the part
  - numbers of the electro-pneumatic regulator.





# Compact Electro-Pneumatic Regulator ITV0000 Series





Mode	1	ITV001□	ITV003□	ITV005□		
	-	Set pressure + 0.1 MPa				
Min. supply pressu		0.2 MPa 1.0 MPa				
Max. supply press				1		
Set pressure range		0.001 to 0.1 MPa		0.001 to 0.9 MPa		
Voltage		24 V	DC ±10 %, 12 to 15	VDC		
Power supply	Current	11,	voltage 24 VDC type			
	consumption	,	tage 12 to 15 VDC ty			
Input signal	Voltage type		to 5 VDC, 0 to 10 VI			
	Current type	4 to 20 m/	ADC, 0 to 20 mADC	(Sink type)		
Input impedance	Voltage type		Approx. 10 kΩ			
input impedance	Current type	Approx. 250 Ω				
Output signal*2	Analogue	1 to 5 VDC (Output impedance: Approx. 1 $k\Omega$ )				
Output signal	output	Output	accuracy: ±6 % F.S.	or less		
Linearity			±1 % F.S. or less			
Hysteresis		0.5 % F.S. or less				
Repeatability		±0.5 % F.S. or less				
Sensitivity		0.2 % F.S. or less				
Temperature chara	acteristics	±0.12 % F.S./°C or less				
Operating tempera	ture range	0 to 50 °C (No condensation)				
Enclosure		Equivalent to IP65*3				
Connection type		Bu	ıilt-in One-touch fittir	ngs		
	For single unit	Metric size	1, 2,	3:Ø4		
Connection size	For single unit	Inch size	1, 2, 3	]: Ø 5/32"		
Connection size	Manifold	Metric size	1, 3: Ø	6, 2: Ø 4		
	IVIANITOIQ	Inch size	1, 3: Ø 1/4	", 2: Ø 5/32"		
Weight*1	•	100 (	g or less (Without op	tions)		
*1 Indicates the weigh	bt of a single up	i.				

- \*1 Indicates the weight of a single unit
  - For IITV00-n
  - Total weight (g) ≤ Stations (n) x 100 + 130 (Weight of end block A, B assembly) + Weight (g) of DIN rail
- \*2 When measuring ITV analogue output from 1 to 5 VDC, if the load impedance is less than 100  $k\Omega,$  the analogue output monitor accuracy of  $\pm 6$  % F.S. or less may not be available. The product with an accuracy of within ±6 % is supplied upon your request. Output pressure remains unaffected.

- piping conditions.

  When the input signal is at 0 %, the exhaust solenoid valve is controlled to reduce the outlet pressure to zero. For this reason, a noise may be generated. This noise is normal and does not indicate a fault.

### Accessories (Option)

### **Bracket**

Flat bracket assembly (including 2 mounting screws) P39800022



L-bracket assembly (including 2 mounting screws) P39800023



Tightening torque when assembling is 0.3 N·m.

### Cable connector



Right angle type P398000-501-2



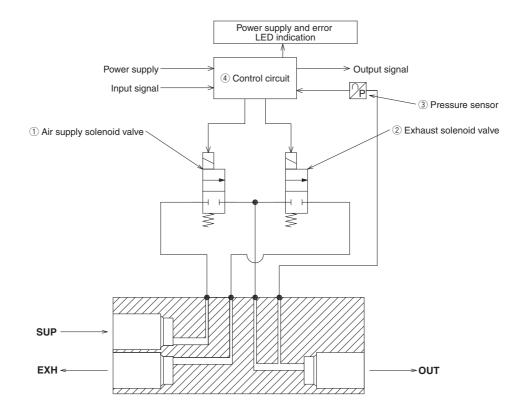


# ITV0000 Series

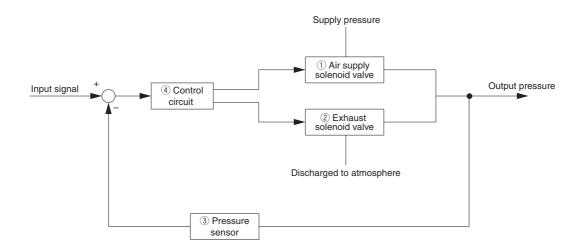
### **Working Principle**

When the input signal rises, the air supply solenoid valve ① turns ON. Due to this, part of the supply pressure passes through the air supply solenoid valve ① and changes to output pressure. This output pressure feeds back to the control circuit ④ via the pressure sensor ③. Here, pressure corrections continue until output pressure becomes proportional to the input signal, enabling output pressure that is proportional to the input signal.

### **Working Principle Diagram**



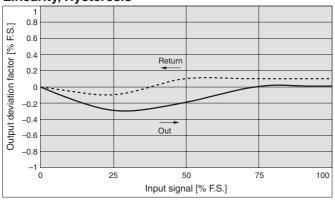
### **Block Diagram**

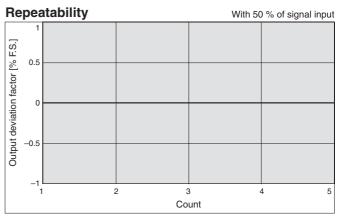


# Compact Electro-Pneumatic Regulator ITV0000 Series

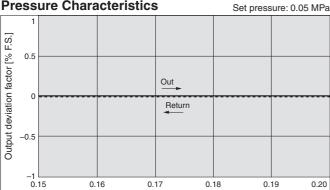
### ITV001 ☐ Series

### Linearity, Hysteresis



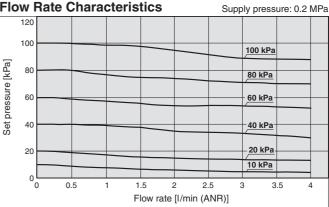


### **Pressure Characteristics**



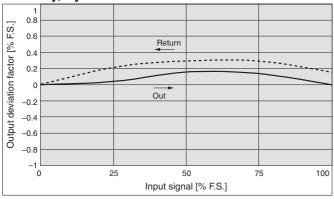
Supply pressure [MPa]

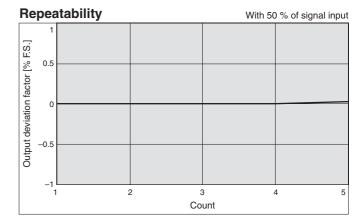




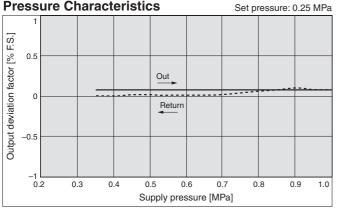
### ITV003□ Series

### Linearity, Hysteresis

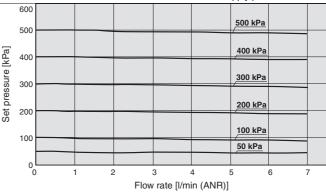




### **Pressure Characteristics**



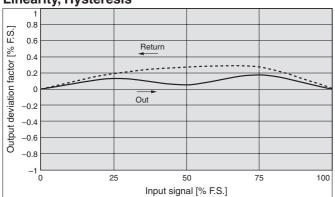
### Flow Rate Characteristics Supply pressure: 0.6 MPa

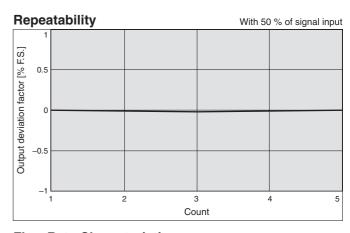


# ITV0000 Series

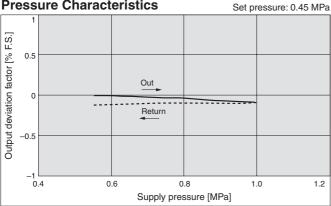
### ITV005□ Series

### Linearity, Hysteresis





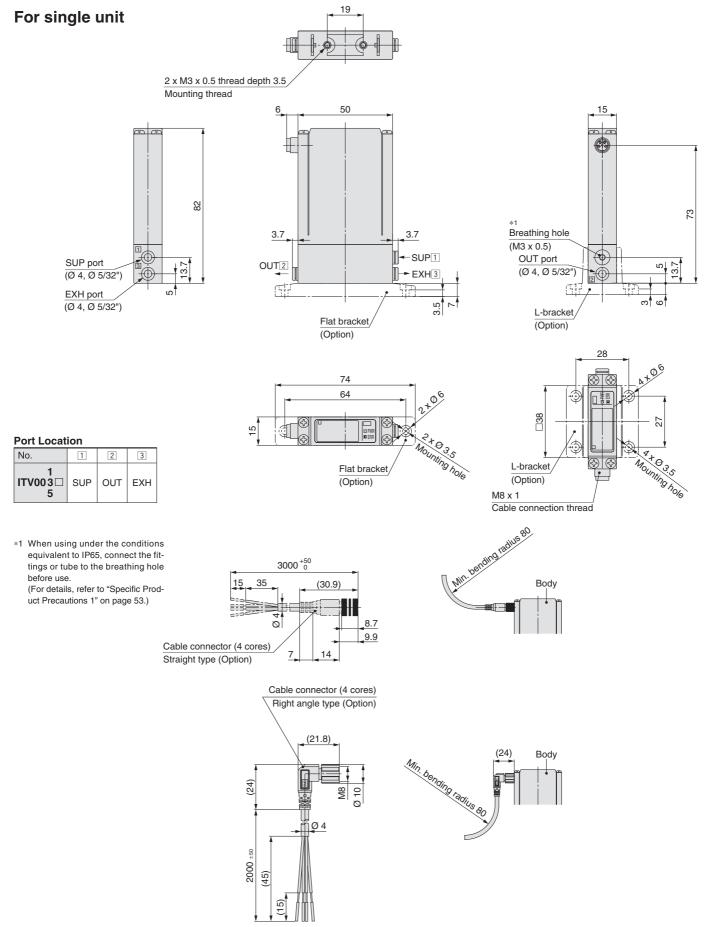
### **Pressure Characteristics**



### **Flow Rate Characteristics** Supply pressure: 1.0 MPa 900 kPa 800 kPa 800 700 kPa 700 Set pressure [kPa] 600 kPa 600 500 kPa 500 400 kPa 400 300 kPa 300 200 kPa 200 100 kPa 100 ∕-50 kPa Flow rate [I/min (ANR)]

# Compact Electro-Pneumatic Regulator ITV0000 Series

### **Dimensions**

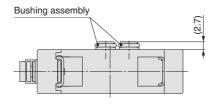


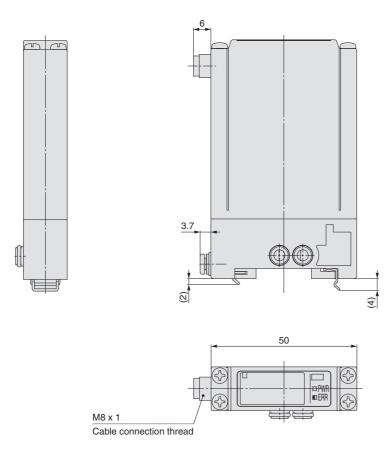
**SMC** 

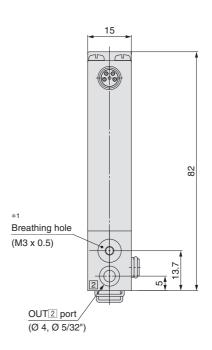
# ITV0000 Series

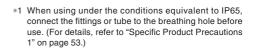
### **Dimensions**

### Single unit for manifold





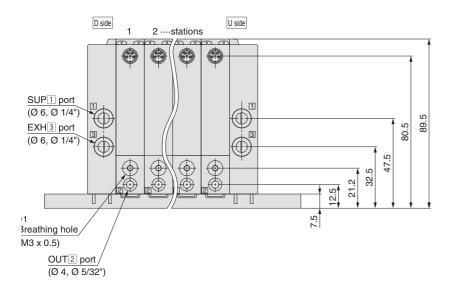


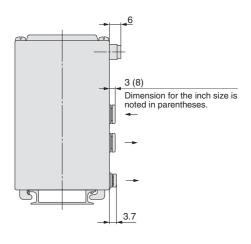


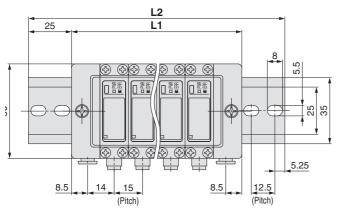
\* For dimensions of the cable connector, refer to single unit on page 10.

### **Dimensions**

### **Manifold**







### 

\* Stations are counted starting from the D side.

Z/.5			27.5
<u>†</u>		•	
04			40
<del> </del>			
			4 x M3 x 0.5 thread depth 3.5 Mounting hole
	11	11	

 $\ast\,$  For dimensions of the cable connector, refer to single unit on page 10.

									[mm]
Manifold stations n	2	3	4	5	6	7	8	9	10
L1	60	75	90	105	120	135	150	165	180
L2	110.5	123	148	160.5	173	185.5	198	223	235.5
Weight of DIN rail [g]	20	22	27	29	31	34	36	41	43

\*1 When using under the conditions equivalent to IP65, connect the fittings or tubing to the breathing hole before use. (For details, refer to "Specific Product Precautions 1" on page 53.)



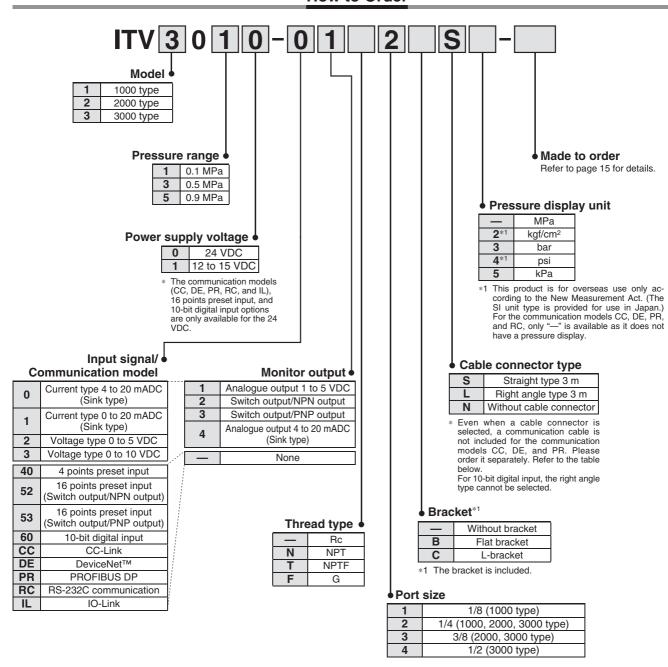
# **Electro-Pneumatic Regulator**

# ITV1000/2000/3000 Series

CE CHIUS ROHS



### **How to Order**



The simple specials system can be used to change the input and output ranges.

- The input and output values are limited to the following ranges.
- · Input signal: Current type 0 to 20 mA Voltage type 0 to 10 VDC
- · Output pressure: 0.005 to 0.9 MPa/5-900kPa Please contact your local sales representa tive for more details.

For communication cables, use the parts listed below

(Refer to the M8/M12 connector in the Catalogue on www.smc.eu for details.) or order a product certified for the respective protocol (with M12 connector) separately

Application Communication cable part no. Note PCA-1567720 (Socket type) A dedicated Bus adapter is included CC-Link compatibility PCA-1567717 (Plug type) with the product. PCA-1557633 (Socket type) DeviceNet™ A T-branch connector is not included PCA-1557646 (Plug type) with the product. compatibility PROFIBUS DP PCA-1557688 (Socket type) A T-branch connector is not included compatibility PCA-1557691 (Plug type) with the product.



# ITV1000 ITV2000

### **Standard Specifications**

Madal		ITV101□* <sup>7</sup>	ITV103□*7	ITV105□*7					
Mod	el	ITV201□	ITV203□	ITV205□					
		ITV301□	ITV303□	ITV305□					
Min. supply pr	essure	Set pressure + 0.1 MPa							
Max. supply pr	ressure	0.2 MPa 1.0 MPa							
Set pressure r	ange*1	0.005 to 0.1 MPa	0.005 to 0.5 MPa	0.005 to 0.9 MPa					
	Voltage	24 VDC ±10 %, 12 to 15 VDC							
Power supply	Current	Power supply voltage 24 VDC type: 0.12 A or less*8							
	consumption		oltage 12 to 15 VDC type						
	Current type*2		nADC, 0 to 20 mADC (S						
Input signal	Voltage type	0 to 5 VDC, 0 to 10 VDC							
iliput signai	Preset input	4 points (Negative	common), 16 points (No	common polarity)					
	Digital input		10 bits (Parallel)						
	Current type		250 $\Omega$ or less $^{*6}$						
Input	Voltage type		Approx. 6.5 k $\Omega$						
impedance	Preset input		voltage 24 VDC type: A						
Impedance		Power supply	voltage 12 VDC type: A	pprox. 2.0 kΩ					
	Digital input		Approx. 4.7 kΩ						
*3	Analogue	1 to 5 VDC (Output impedance: Approx. 1 kΩ)							
Output signal	output	4 to 20 mADC (Sink type) (Output impedance: 250 $\Omega$ or less)							
(Monitor	•	Output accuracy ±6 % F.S. or less							
output)	Switch		0 V, 80 mA						
	output	PNP op	en collector output: Max	. 80 mA					
Linearity		±1 % F.S. or less							
Hysteresis			0.5 % F.S. or less						
Repeatability			±0.5 % F.S. or less						
Sensitivity			0.2 % F.S. or less						
Temperature ch			±0.12 % F.S./°C or less						
Output pressure			£2 % F.S. ±1 digit or less						
	Min. unit		f/cm <sup>2</sup> : 0.01, bar: 0.01, ps						
Ambient and fluid	l temperatures	0 t	o 50 °C (No condensation	on)					
Enclosure			IP65						
	ITV10□□		rox. 250 g (Without option						
Weight*8, *9	ITV20□□		rox. 350 g (Without option						
	ITV30□□	Арр	rox. 645 g (Without option	ons)					

- Please refer to Fig. 1 for the relationship between set pressure and input. Because the max. set pressure differs for each pressure display, refer to page 58.

  2-wire type 4 to 20 mADC is not available. Power supply voltage (24 VDC or 12 to 15 VDC) is required. Select either analogue output or switch output.
- Select either analogue output is selected, select either NPN output or PNP output. When measuring ITV analogue output from 1 to 5 VDC, if the load impedance is less than 100 k $\Omega$ , the analogue output monitor accuracy of within  $\pm 6$  % (full span) may not be available. The product with the accuracy of within  $\pm 6$  % is supplied upon your request. Output pressure remains unaffected.
- \*4 Adjustment of numerical values such as the zero/span adjustment or preset input type is set based on the min. units for output pressure display (e.g. 0.001 to 0.500 MPa). Note that the unit cannot be changed.
- The min. unit for 0.9 MPa (130 psi) types is 1 psi. Value for the state with no over current circuit included. If an allowance is provided for an over current circuit, the input impedance varies depending on the input current. This is 350  $\Omega$  or less for an input current of 20 mADC. The ITV1000 series is a grease-free specification (parts in contact with fluid).

- \*8 Refer to the table below for communication specifications.
  \*9 Add 50 g for digital input type, 70 g for 16 points preset input type respectively.
  \* The above characteristics are confined to the static state. When air is consumed on the output side, the pressure
- When using under IP65 conditions, connect the fitting or tube to the solenoid valve EXH before use. (For details, refer to "Specific Product Precautions 4" on page 56.)

# Output pressure [MPa] This range is outside 0.005 MPa 0 of the control (output) Input signal [% F.S.]

ITV3000

**Symbol** 

Rated pressure

Fig. 1 Input/output characteristics chart

### Communication Specifications (CC, DE, PR, RC, IL)

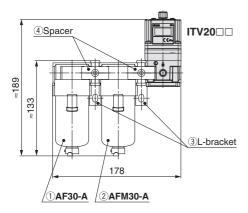
Serial-communications model

M	lodel	ITV□0□0-CC	ITV□0□0-DE	ITV□0□0-PR	ITV□0□0-RC	ITV□0□0-IL
Protoco	I	CC-Link	DeviceNet™	PROFIBUS DP	RS-232C	IO-Link (Class A)
Version*1		Ver. 1.10	Volume 1 (Edition 3.8), Volume 3 (Edition 1.5)	DP-V0		Ver. 1.1
Communication speed		156 k/625 k 2.5 M/5 M/10 Mbps	125 k/250 k/500 kbps	9.6 k/19.2 k/45.45 k 93.75 k/187.5 k/500 k 1.5 M/3 M/6 M/12 Mbps	9.6 kbps	230.4 kbps (COM3)
Configuration file*2		_	EDS	GSD	_	IODD
	pation area utput data)	4 words/4 words, 32 bits/32 bits (per station, remote device station)	16 bits/16 bits	16 bits/16 bits	_	4 bytes/2 bytes
Communicati	ion data resolution	12 bits (4096 resolution)	12 bits (4096 resolution)	12 bits (4096 resolution)	10 bits (1024 resolution)	12 bits (4096 resolution)
Fail safe	)	HOLD*3/CLEAR (Switch setting)	HOLD/CLEAR (Switch setting)	CLEAR	HOLD	HOLD/CLEAR
	insulation*4	Insulation	Insulation	Insulation	Non-insulation	Non-insulation
Terminat	ting resistor	Built into the product (Switch setting)	Not built into the product	Built into the product (Switch setting)		_
Current of	consumption	0.16 A or less	0.14 A or less	0.16 A or less	0.12 A or less	0.12 A or less
	ITV1000	330	320	350	320	320
Weight	ITV2000	430	420	450	420	420
	ITV3000	730	720	750	720	720

- \*1 Please note that versions are subject to change.
  \*2 Configuration files can be downloaded from the operation manual page on the SMC website: https://www.smc.eu
  \*3 The output HOLD value when a CC-Link communications error occurs can be set based on the bit area data.

The insulation between the electrical signal of the communication system and ITV power supply





# 

### Made to Order

### **Made to Order**

(Refer to pages 34 to 38 for details.)

Symbol	Specifications
X102	Reverse type
X224	High-pressure type (SUP 1.2 MPa, OUT 1.0 MPa)
X25	Set pressure range: 1 to 100 kPa (Excludes the ITV3000 series)
X256	Analogue output, Current type (Source type)
X88	High-speed response time type (Excludes the ITV3000 series)
X26	For manifold mounting (Excludes the ITV3000 series)
X410	Linearity: ±0.5 % F.S. or less
X420	With alarm output

- \* Manifolds are compatible with 2 to 8 stations. Please contact SMC for 9 stations or more.
- Products without symbols are also compatible.
   Please contact SMC separately.
- \* Compliant with CE marking

Model	Bracket tightening torque
ITV1000	0.76 ±0.05 N⋅m
ITV2000/3000	1.5 ±0.05 N⋅m

### **Modular Products and Accessory Combinations**

Applicable products and appearing	Applicab	le model
Applicable products and accessories	ITV20□□	ITV30□□
1 Air filter	AF30-A	AF40-A
② Mist separator	AFM30-A	AFM40-A
③ L-bracket	B310L-A	B410L-A
4 Spacer	Y30-A	Y40-A
5 Spacer with L-bracket (3 + 4)	Y30L-A	Y40L-A
6 Spacer with T-bracket	_	Y40T-A

<sup>\*</sup> For ITV10 \( \subseteq \), use a modular adapter (Refer to the **Catalogue on www.smc.eu** for details).

### Accessories (Option)/Part Nos.

### [Bracket]

Applicable model	Description	Part no.	Weight
ITV10□□	Flat bracket assembly (including mounting screws)	P398010-600	90
ITV20□□, 30□□	/20 □ □, 30 □ □  /10 □ □ □   L-bracket assembly (including mounting screws)	P398020-600	
ITV10□□		P398010-601	90
ITV20□□, 30□□		P398020-601	

[Cable connector]

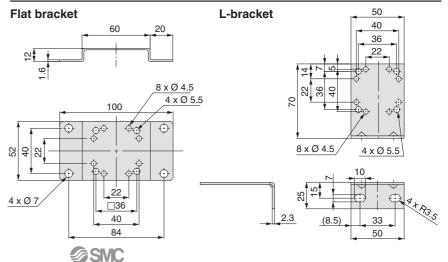
Applicable model	Description		Part no.	Weight
Current type Voltage type	Cable connector (4 cores)	Straight type 3 m	P398020-500-3	180
4 points preset input IO-Link		Right angle type 3 m	P398020-501-3	
	Power cable (4 cores)	Straight type 3 m	P398020-500-3	
16 points preset input		Right angle type 3 m	P398020-501-3	
16 points preset input	Signal cable (5 cores)	Straight type 3 m	P398020-502-3	
		Right angle type 3 m	P398020-503-3	
10-bit digital input	Cable connector (13 cores)	Straight type 3 m	INI-398-0-59	310
CC-Link PROFIBUS DP	Power cable (4 cores)	Straight type 3 m	P398020-500-3	
DeviceNet <sup>™</sup>	rower cable (4 cores)	Right angle type 3 m	P398020-501-3	
	Power cable (4 cores)	Straight type 3 m	P398020-500-3	180
RS-232C		Right angle type 3 m	P398020-501-3	
H3-2320	Communication cable	Straight type 3 m	P398020-502-3	
	(5 cores)	Right angle type 3 m	P398020-503-3	

- \* For the 10-bit digital type, there is no right angle type cable connector.
- \* Even when "with cable connector" is selected, the communication cable is not included in the communication model (CC, DE, and PR). Please order it separately.

### [Bus adapter]

Applicable model	Description	Part no.	Weight
CC-Link	Bus adapter (Included with the product)	EX9-ACY00-MJ	35

### **Dimensions**



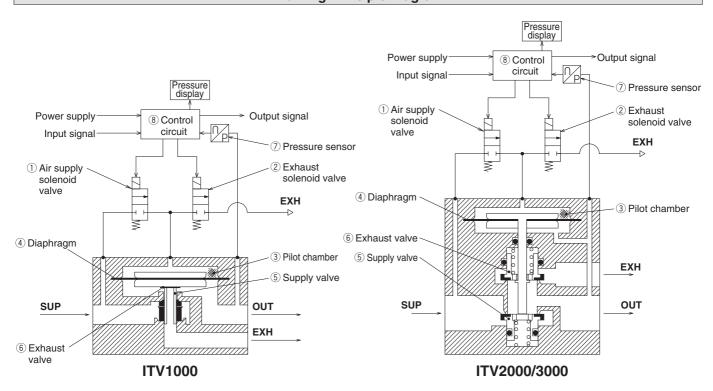
### **Working Principle**

When the input signal rises, the air supply solenoid valve ① turns ON, and the exhaust solenoid valve ② turns OFF. Therefore, supply pressure passes through the air supply solenoid valve ① and is applied to the pilot chamber ③. The pressure in the pilot chamber ③ increases and operates on the upper surface of the diaphragm ④.

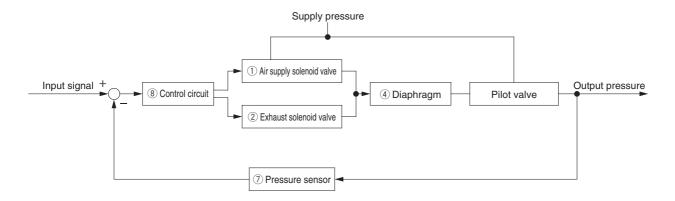
As a result, the air supply valve ⑤ linked to the diaphragm ④ opens, and a portion of the supply pressure becomes output pressure.

This output pressure feeds back to the control circuit ® via the pressure sensor ⑦. Here, a correct operation functions until the output pressure is proportional to the input signal, making it possible to always obtain output pressure proportional to the input signal.

### **Working Principle Diagram**



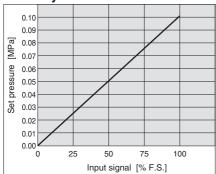
### **Block Diagram**



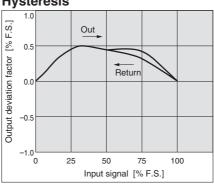


### ITV101□ Series

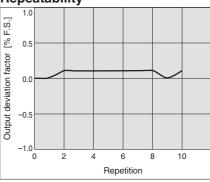
### Linearity



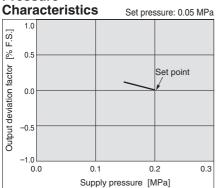
# **Hysteresis**



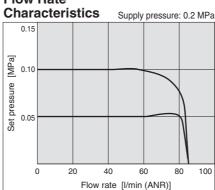
Repeatability



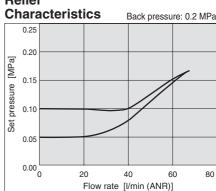
**Pressure** 



Flow Rate

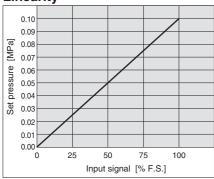


Relief

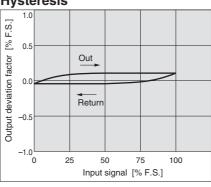


### ITV201 ☐ Series

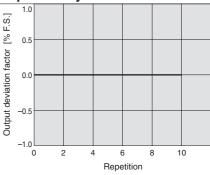
### Linearity



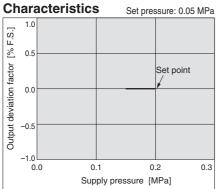
**Hysteresis** 



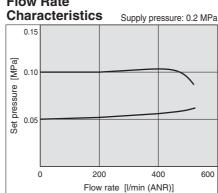
Repeatability



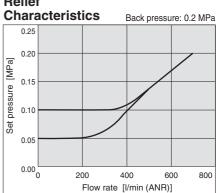
**Pressure** 



**Flow Rate** 



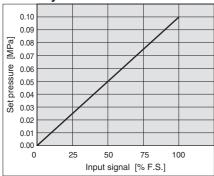
Relief



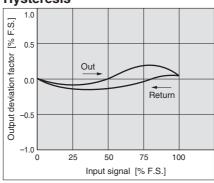


### ITV301□ Series

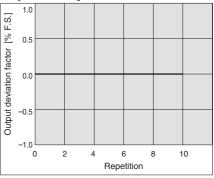
### Linearity



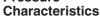
### **Hysteresis**

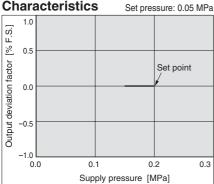


Repeatability

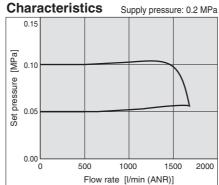


### **Pressure**

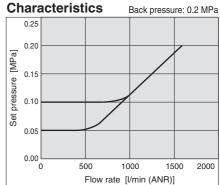




### **Flow Rate**



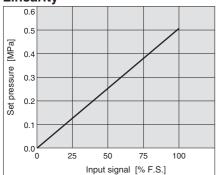
### Relief

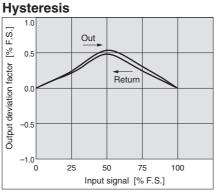




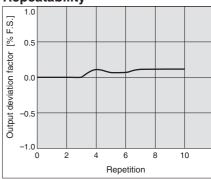
### ITV103□ Series

### Linearity

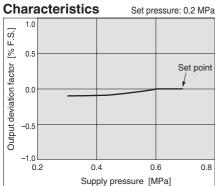




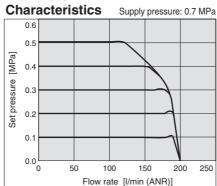
Repeatability



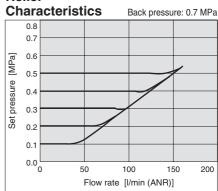
### **Pressure**



### Flow Rate

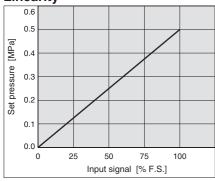


Relief

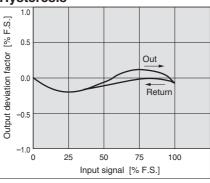


### ITV203□ Series

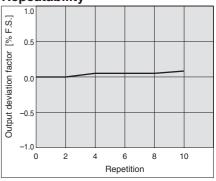
### Linearity



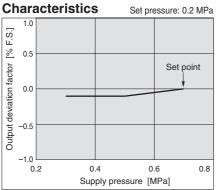
**Hysteresis** 



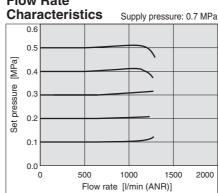
Repeatability



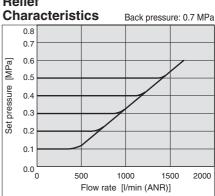
**Pressure** 



Flow Rate



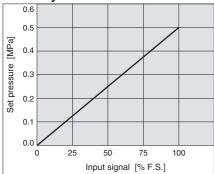
Relief



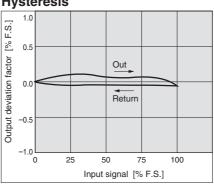


### ITV303□ Series

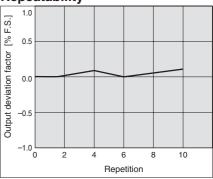
### Linearity



### **Hysteresis**



Repeatability



### **Pressure** Characteristics

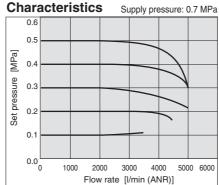
-1.00.2



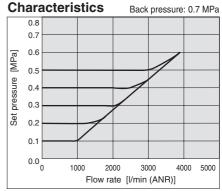
Supply pressure [MPa]

### **Flow Rate**

0.8



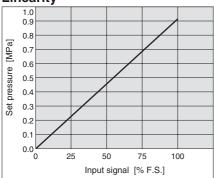
### Relief



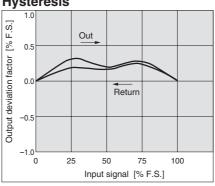


### ITV105□ Series

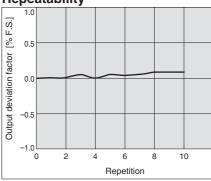
### Linearity



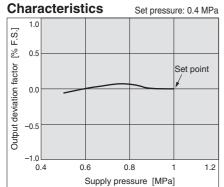
### **Hysteresis**



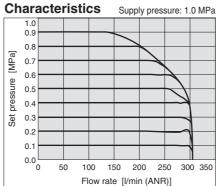
Repeatability



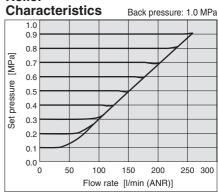
### **Pressure**



### Flow Rate

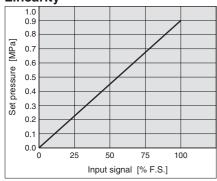


Relief

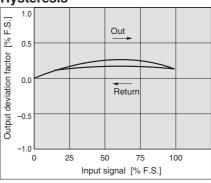


### ITV205 ☐ Series

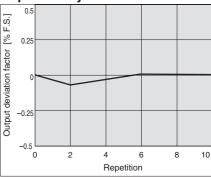
### Linearity



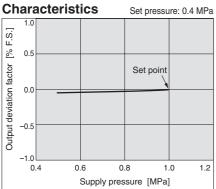
**Hysteresis** 



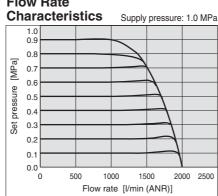
Repeatability



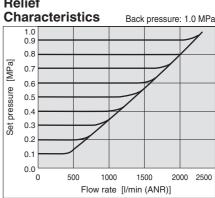
**Pressure** 



Flow Rate



Relief

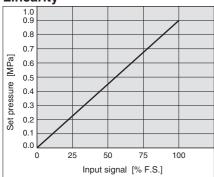


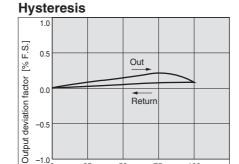




### ITV305□ Series

### Linearity





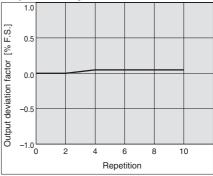
50

Input signal [% F.S.]

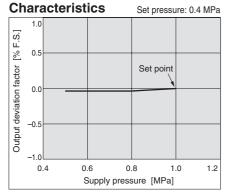
75

100

### Repeatability

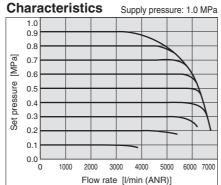


### Pressure Characteristic

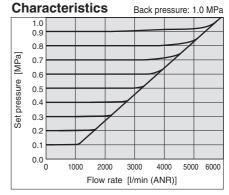


### Flow Rate

25



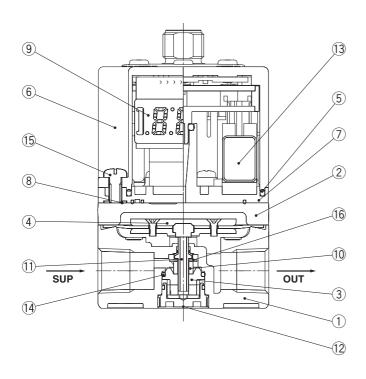
### Relief





### Construction

### **ITV1000**

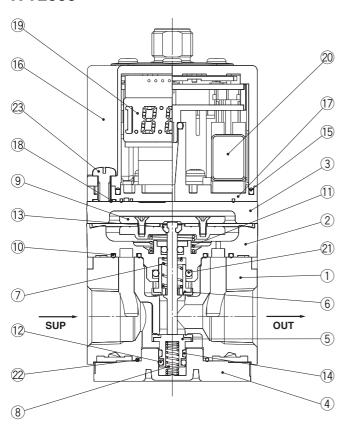


**Main Component Parts** 

Component Farts	
Description	Material
Body	Aluminium alloy
Cover	Aluminium alloy
Valve guide	Resin
Diaphragm assembly	Aluminium alloy
	HNBR
	Steel
Seal	NBR
	Resin
Bowi assembly	Silicone rubber
Sub-plate	Resin
Seal	NBR
Control circuit assembly	_
Bumper	NBR
Value	Stainless steel
valve	HNBR
Guide retainer	Aluminium alloy
Solenoid valve	_
O-ring	HNBR
Cross recessed round head screw	Steel
Flat washer	Stainless steel
	Description  Body Cover Valve guide  Diaphragm assembly  Seal Bowl assembly Sub-plate Seal Control circuit assembly Bumper Valve Guide retainer Solenoid valve O-ring Cross recessed round head screw

<sup>\*</sup> Parts in contact with fluid are indicated with a mark ♠.

### **ITV2000**



**Main Component Parts** 

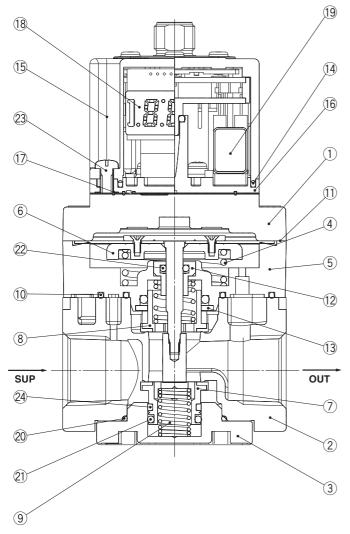
	wain	Component Parts	
	No.	Description	Material
•	1	Body	Aluminium alloy
•	2	Intermediate body	Aluminium alloy
	3	Cover	Aluminium alloy
•	4	Valve guide	Aluminium alloy
•	5	Valve (Supply valve)	HNBR/Brass
•	6	Valve (Exhaust valve)	HNBR/Brass
•	7	Valve spring	Stainless steel
•	8	Valve spring	Stainless steel
		Diaphragm assembly	Stainless steel
	9		Aluminium alloy
			HNBR
			Steel
•	10	Seal	NBR
•	11	Bias spring	Stainless steel
•	12	O-ring	NBR
•	13	Cotter	Stainless steel
•	14	Wear ring	Resin
	15	Seal	NBR
	16	Bowl assembly	Resin
			Silicone rubber
	17	Sub-plate	Resin
	18	Seal	NBR
	19	Control circuit assembly	_
	20	Solenoid valve	_
•	21	O-ring	NBR
	22	O-ring	NBR
	23	Cross recessed round head screw	Steel

<sup>\*</sup> Parts in contact with fluid are indicated with a mark  $\spadesuit$ .



### Construction

### ITV3000



### **Main Component Parts**

No.	Description	Material	
1	Cover	Aluminium alloy	
2	Body	Aluminium alloy	
3	Valve guide	Aluminium alloy	
4	Bias spring	Stainless steel	
5	Intermediate body	Aluminium alloy	
	Diaphragm assembly	HNBR	
		Stainless steel	
6		Aluminium alloy	
		Steel	
7	Valve (Supply valve)	HNBR/Brass	
8	Valve (Exhaust valve)	HNBR/Brass	
9	Valve spring	Stainless steel	
10	Seal	NBR	
11	Seal	NBR	
12	Rod guide	Brass	
13	O-ring retainer	Aluminium alloy	
14	Seal	NBR	
4-	Bowl assembly	Resin	
15		Silicone rubber	
16	Sub-plate	Resin	
17	Seal	NBR	
18	Control circuit assembly	_	
19	Solenoid valve	_	
20	O-ring	NBR	
21	O-ring	NBR	
22	O-ring	NBR	
23	Cross recessed round head screw	Steel	
24	Wear ring	Resin	

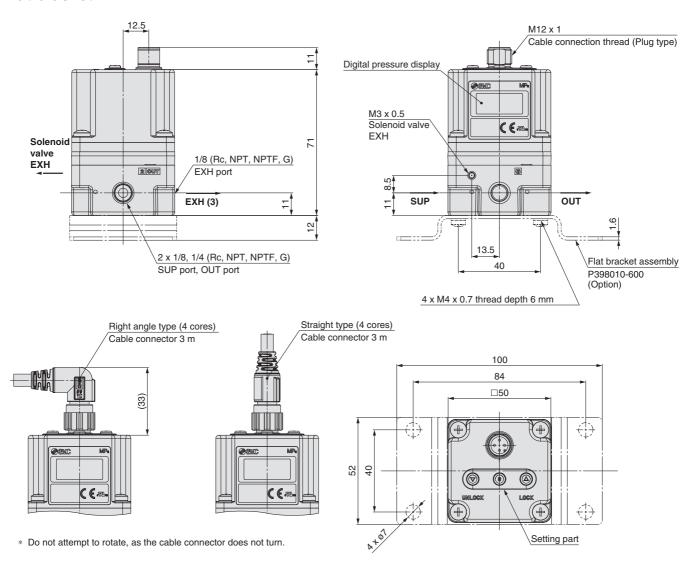
<sup>\*</sup> Parts in contact with fluid are indicated with a mark ◆.



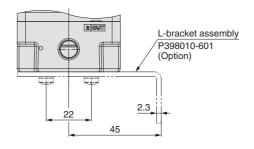
### **Dimensions**

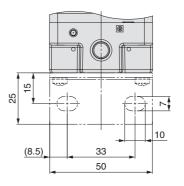
### ITV10□□

### Flat bracket



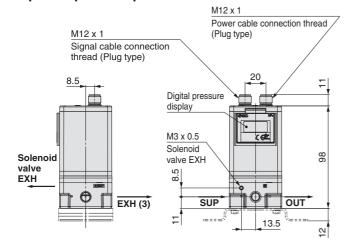
### L-bracket



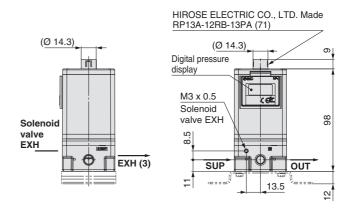


### Dimensions (16 points preset input, 10-bit digital input, CC-Link, DeviceNet™)

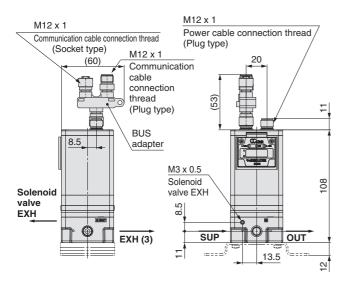
### 16 points preset input



### 10-bit digital input

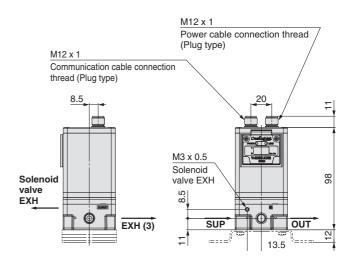


### CC-Link: ITV10□0-CC



\* Dimensions not shown are the same as on page 25.

### DeviceNet™: ITV10□0-DE

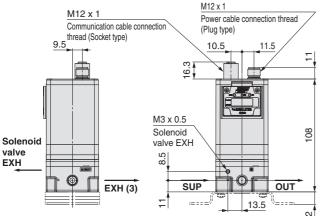


\* Dimensions not shown are the same as on page 25.



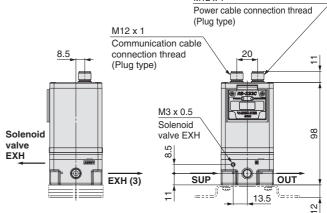
### Dimensions (PROFIBUS DP, RS-232C, IO-Link)

### PROFIBUS DP: ITV10□0-PR



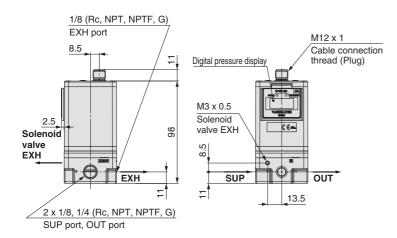
\* Dimensions not shown are the same as on page 25.

### RS-232C: ITV10□0-RC M12 x 1 M12 x 1 Communication cable



\* Dimensions not shown are the same as on page 25.

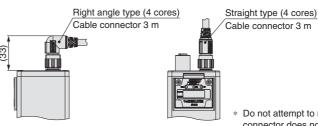
### IO-Link: ITV10□0-IL



### With power cable connector



\* Order communication cable (other than 16 points, RS-232C) separately. (Refer to page 13.)

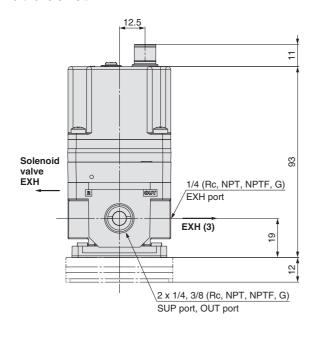


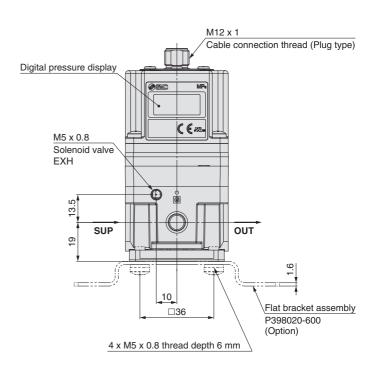
Do not attempt to rotate, as the cable connector does not turn.

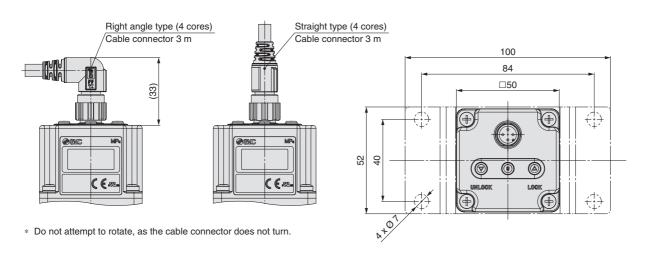
### **Dimensions**

### ITV20□□

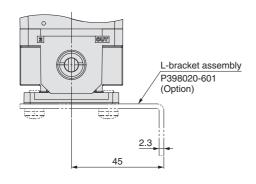
### Flat bracket

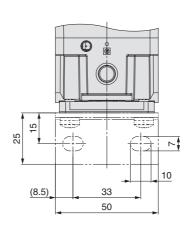






### L-bracket

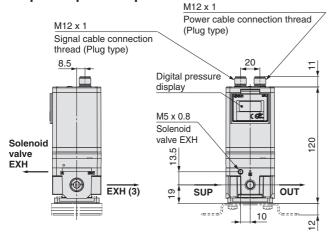




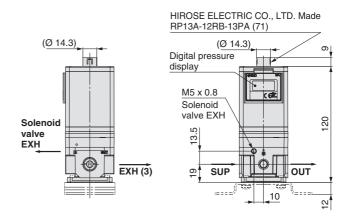


### Dimensions (16 points preset input, 10-bit digital input, CC-Link, DeviceNet™)

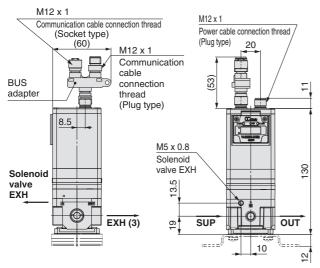
### 16 points preset input



### 10-bit digital input

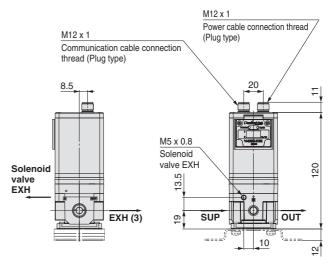


### CC-Link: ITV20□0-CC



st Dimensions not shown are the same as on page 28.

### DeviceNet™: ITV20□0-DE

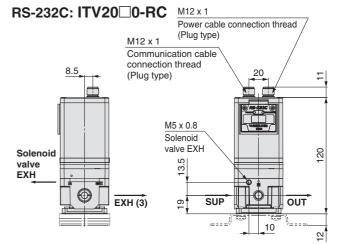


st Dimensions not shown are the same as on page 28.

### Dimensions (PROFIBUS DP, RS-232C, IO-Link)

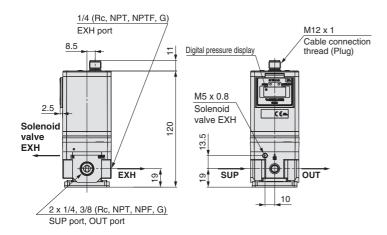
### PROFIBUS DP: ITV20□0-PR M12 x 1 Power cable connection thread M12 x 1 (Plug type) Communication cable connection thread (Socket type) 16.3 M5 x 0.8 Solenoid valve EXH Solenoid valve **EXH (3)** SUP OUT 6, 10 ⊴'

\* Dimensions not shown are the same as on page 28.



\* Dimensions not shown are the same as on page 28

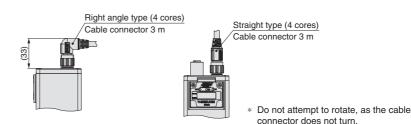
### IO-Link: ITV20□0-IL



### With power cable connector



 Order communication cable (other than 16 points, RS-232C) separately. (Refer to page 13.)

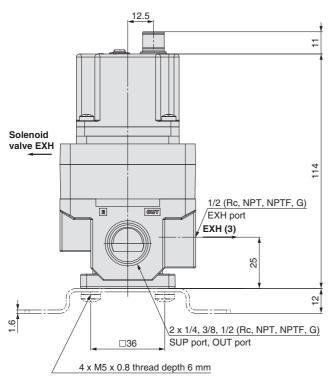


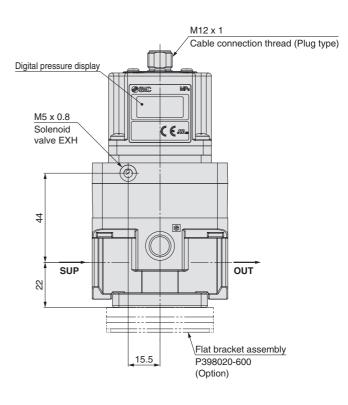


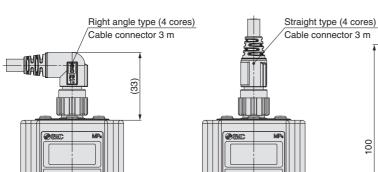
### **Dimensions**

### ITV30□□

### Flat bracket



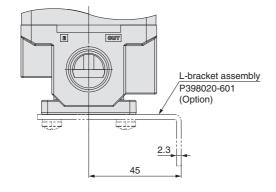


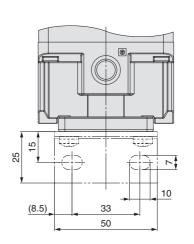


 $\ast\,$  Do not attempt to rotate, as the cable connector does not turn.

# Sories) 3 m 40 Mounting hole Mounting hole

### L-bracket



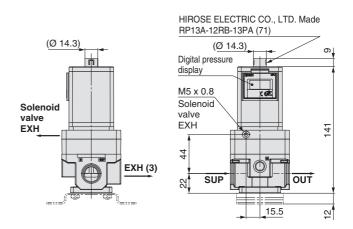




### Dimensions (16 points preset input, 10-bit digital input, CC-Link, DeviceNet™)

### 16 points preset input M12 x 1 Power cable connection thread (Plug type) Signal cable connection thread (Plug type) 8.5 Digital pressure display M5 x 0.8 Solenoid Solenoid valve EXH EXH 4 4 EXH (3) SUP 15.5 2

### 10-bit digital input

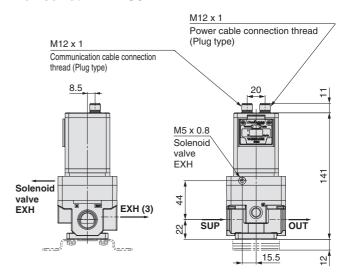


### CC-Link: ITV30□-CC M12 x 1 OUT M12 x 1 Power cable connection thread (Plug type) Communication cable connection thread (Socket type) (60)IN M12 x 1 Communication cable connection thread (Plug type) **BUS** adapter 8.5 M5 x 0.8 Solenoid valve EXH 151 51 Solenoid valve 4 EXH (3) **EXH** SUP OUT

15.5

5,

### DeviceNet™: ITV30□-DE

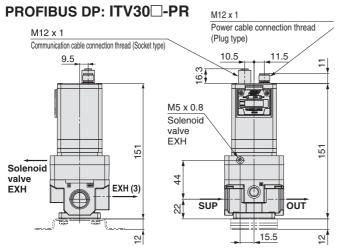




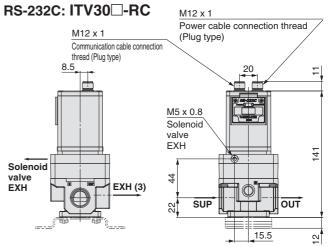
<sup>\*</sup> Dimensions not shown are the same as on page 31.

<sup>\*</sup> Dimensions not shown are the same as on page 31.

### Dimensions (PROFIBUS DP, RS-232C, IO-Link)

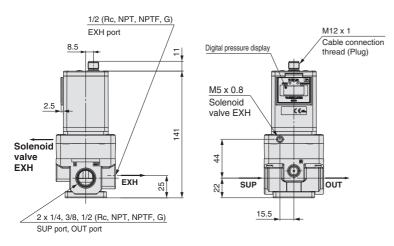


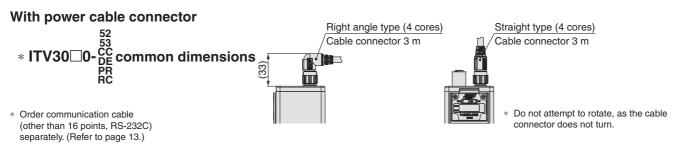




\* Dimensions not shown are the same as on page 31.

### IO-Link: ITV30□0-IL





# ITV1000/2000/3000 Series **Made to Order**





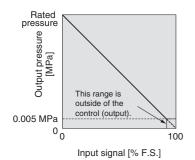
Please contact SMC for detailed dimensions, specifications, and lead times.











### Input/output characteristics chart

- \* The  $\square$  in the part numbers indicate the model nos. of the standard products.
- Excludes the preset input type and the digital input type
- \* For communication models, contact SMC for availability.

### 2 High-Pressure Type (SUP 1.2 MPa, OUT 1.0 MPa) ITV10 5 - X224 ITV20 5 ITV30 5 - X224



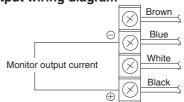
\* For the preset input type, the digital input type, and communication models, contact SMC for availability.

# 4 Analogue Output, Current Type (Source Type)

Monitor output is analogue output from 4 to 20 mADC (source type).

ITV10 0 - 4
ITV20 0 - 4 X256
ITV30 0 - 4

Monitor output wiring diagram





<sup>\*</sup> For the preset input type, the digital input type, and communication models, contact SMC for availability.

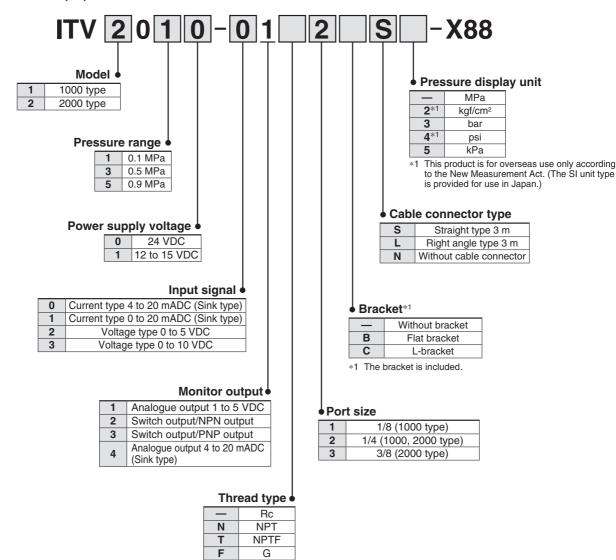
### 5 High-Speed Response Time Type

Pressure response with no load is approx. 0.1 s.

- \* This is not a guaranteed value as it depends on the operating environment.
- \* When the input signal is at 0 %, the exhaust solenoid valve is controlled to reduce the outlet pressure to zero. For this reason, a noise may be generated. This noise is normal and does not indicate a fault.
- \* When operating for the first time, be sure that the power supply voltage and supply pressure are appropriate in relation to the operating environment and conditions.
- \* For this product, by conducting the procedure described below (steps A to D), the parameters compatible with the power supply voltage and supply pressure in use can be obtained.
- If the desired output pressure values cannot be reached due to fluctuations in the operating conditions, etc., perform this operation.
- A) Change the power supply voltage in use by  $\pm 0.4$  VDC or more.
- B) After inputting the supply pressure used on the inlet side of the ITV, adjust the input signal as described below.
  - $(0 \% \rightarrow 100 \% \rightarrow 0 \%)$  (Change it gradually, waiting 10 s or more between each adjustment.)
  - \*\* Please contact SMC if difficulty inputting signals occurs.
- C) Change the power supply voltage according to the operating conditions/requirements, and repeat step B.
- D) Input the power supply voltage and a 0 % signal, and retain for 6 minutes or more. (Supply pressure is not required.)

When re-obtaining the parameters, we recommend operating with the air sealed in the piping in order to reliably reach the set pressure. In addition, if step A above cannot be carried out, it is possible to conduct an "Initialise" operation as described in the operation manual in order to reset the parameters of the product to those set at the time of shipment. When conducting an "Initialise" operation, the min. set pressure (F\_1) and the max. set pressure (F\_2) will be reset.

\* There is no gain or sensitivity adjustment function.



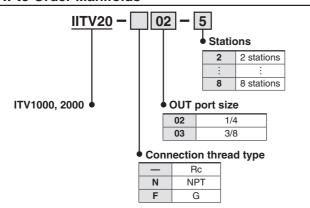


# Made to Order ITV1000/2000/3000 Series

## 6 Manifold Specifications (Excludes the ITV3000 series)

2 through 8-station manifold

#### **How to Order Manifolds**



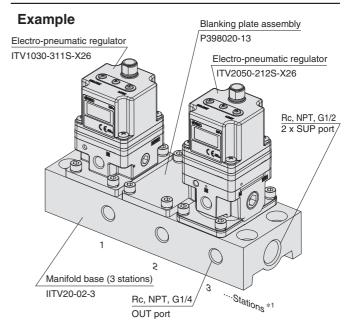
#### **How to Order for Manifold Mounting**



- \* The  $\square$  in the part numbers indicate the model nos. of the standard products.
- For communication models, contact SMC for availability.
- The thread type is Rc only.
- For the ITV1000 series, the port size is 1/8 only.
- \* For the ITV2000 series, the port size is 1/4 only.
- \* The bracket accessory cannot be selected.
- Not applicable to the ITV3000 series

 The asterisk denotes the symbol for the assembly. Prefix it to the part numbers of the electro-pneumatic regulator, etc.

#### **How to Order Manifold Assemblies**



\* Refer to the table below for possible mixed combination.

Model	ITV101□	ITV103□	ITV105□	ITV201□	ITV203□	ITV205□
ITV101□	•	_	_		_	_
ITV103□	_		•	_		•
ITV105□	_	•	•	_		•
ITV201□	•	_	_		_	_
ITV203□	_	•	•	_		•
ITV205□	_	•	•	_	•	•

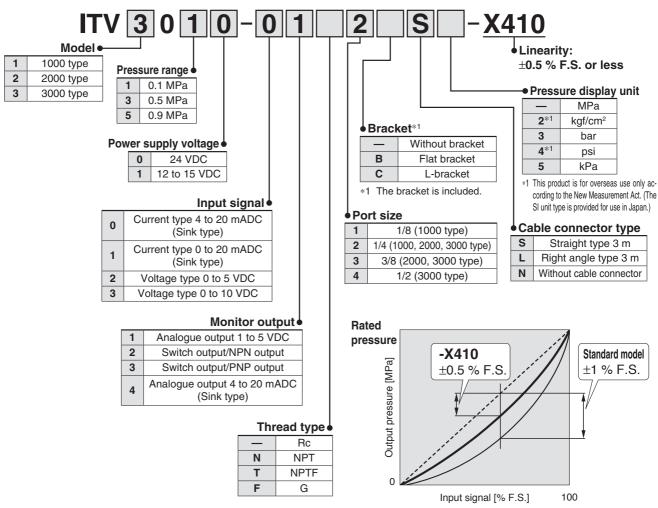
- \*1 Electro-pneumatic regulators are counted starting from station 1 on the left side with the OUT ports in the front.
- \*2 The port size for mounted electro-pneumatic regulators is Rc1/8 (ITV1000), Rc1/4 (ITV2000) only.
- \* When there is a large number of stations, use piping with the largest possible inside diameter for the supply side, such as steel piping.
- \* The use of the straight type cable connector is recommended. To mount right angle type, be certain to check that no possible interference occurs.
- \* When mounting a blanking plate and the regulator with a different pressure set, please inform SMC of the order of a manifold station beside a purchase order.



# ITV1000/2000/3000 Series

# 7 Linearity: $\pm$ 0.5 % F.S. or Less

Application examples: Polishing equipment and peripheral equipment for wafers, LCD glasses, colour filters, etc.



The graph shown above is a typical example. (This graph shows that the output pressure curve is in a negative range when compared to the ideal line.)

#### **Specifications**

Fluid		Air		
Min. supply pressure		Set pressure + 0.1 MPa		
Max. supply pressure		1.0 MPa (Pressure range 0.1 MPa type: 0.2 MPa)		
Proof pressure	(Supply side)	1.5 MPa (Pressure range 0.1 MPa type: 0.3 MPa)		
Proof pressure	(Output side)	1 MPa (Pressure range 0.1 MPa type: 0.2 MPa)		
Set pressure rang	ge	1: 0.005 to 0.1 MPa, 3: 0.005 to 0.5 MPa, 5: 0.005 to 0.9 MPa		
Power supply vol	tage	0: 24 VDC ±10 %, 1: 12 to 15 VDC		
Current concurre	tion	0.12 A or less (24 VDC ±10 % type)		
Current consump	, iioii	0.18 A or less (12 to 15 VDC type)		
Input signal		0: 4 to 20 mA, 1: 0 to 20 mA, 2: 0 to 5 VDC, 3: 0 to 10 VDC		
Input impedance		Voltage type: Approx. 6.5 k $\Omega$ , Current type: 250 $\Omega$ or less		
Output signal		Analogue output: 1 to 5 VDC/4 to 20 mADC, Switch output (NPN/PNP)		
Linearity		±0.5 % F.S. or less		
Hysteresis		0.5 % F.S. or less		
Repeatability		±0.5 % F.S. or less		
Sensitivity		0.2 % F.S. or less		
Temperature cha	racteristics	±0.12 % F.S./°C or less		
Output pressure display	Accuracy	±2 % F.S. ±1 digit or less		
Output pressure display	Min. unit	MPa: 0.001, kgf/cm²: 0.01, bar: 0.01, psi: 0.1, kPa: 1		
Ambient and fluid t	emperatures	0 to 50 °C (No condensation)		
Enclosure		IP65		
Weight		ITV10□□: Approx. 250 g, ITV20□□: Approx. 350 g, ITV30□□: Approx. 645 g (Without brackets)		

The above characteristics (specifications) are confined to the static state. When air is consumed on the output side, the pressure may fluctuate.



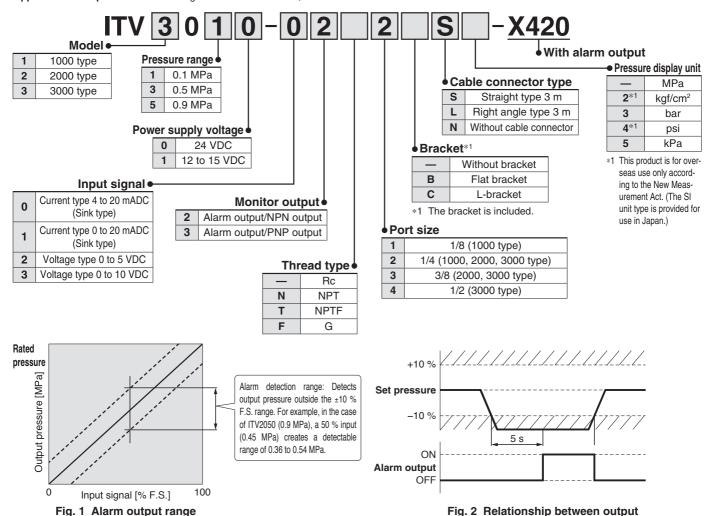
# Made to Order | TV1000/2000/3000 Series

pressure and alarm output

# 8 With Alarm Output

Alarm is output if the set pressure is not reached or maintained for 5 seconds or more.

Application examples: Pressure management for thrust control, etc.



#### **Specifications**

Fluid		Air		
Min. supply pressure		Set pressure + 0.1 MPa		
Max. supply pressure		1.0 MPa (Pressure range 0.1 MPa type: 0.2 MPa)		
Proof pressure	(Supply side)	1.5 MPa (Pressure range 0.1 MPa type: 0.3 MPa)		
Proof pressure	(Output side)	1 MPa (Pressure range 0.1 MPa type: 0.2 MPa)		
Set pressure range	ge	1: 0.005 to 0.1 MPa, 3: 0.005 to 0.5 MPa, 5: 0.005 to 0.9 MPa		
Power supply vol	ltage	0: 24 VDC ±10 %, 1: 12 to 15 VDC		
Current concumn	tion	0.12 A or less (24 VDC ±10 % type)		
Current consump	Duon	0.18 A or less (12 to 15 VDC type)		
Input signal		0: 4 to 20 mA, 1: 0 to 20 mA, 2: 0 to 5 VDC, 3: 0 to 10 VDC		
Input impedance		Voltage type: Approx. 6.5 k $\Omega$ , Current type: 250 $\Omega$ or less		
Output signal		Alarm output (NPN/PNP)		
Linearity		±1.0 % F.S. or less		
Hysteresis		0.5 % F.S. or less		
Repeatability		±0.5 % F.S. or less		
Sensitivity		0.2 % F.S. or less		
Temperature cha	racteristics	±0.12 % F.S./°C or less		
Output pressure display	Accuracy	±2 % F.S. ±1 digit or less		
Output pressure display	Min. unit	MPa: 0.001, kgf/cm²: 0.01, bar: 0.01, psi: 0.1, kPa: 1		
Ambient and fluid t	emperatures	0 to 50 °C (No condensation)		
Enclosure		IP65		
Weight		ITV10□□: Approx. 250 g, ITV20□□: Approx. 350 g, ITV30□□: Approx. 645 g (Without brackets)		

The above characteristics (specifications) are confined to the static state. When air is consumed on the output side, the pressure may fluctuate.



# Compact Vacuum Regulator

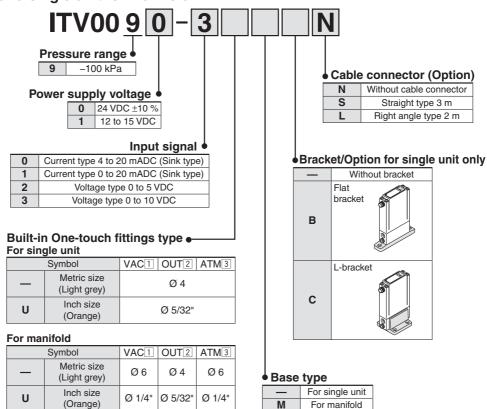
# ITV009 Series



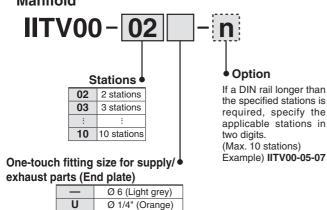


#### **How to Order**





#### Manifold



\* A DIN rail with the length specified by the number of stations is attached to the manifold. For dimensions of the DIN rail, refer to the external dimensions.

#### **How to Order Manifold Assembly (Example)**

Indicate the part numbers of vacuum regulators to be mounted below the manifold part number.

#### Example)

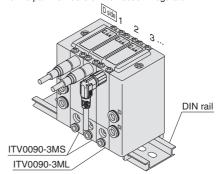
Due to the common supply/exhaust feature, note that different pressure range combinations are not available.

IITV00-03.....1 set (Manifold part no.)

- \*ITV0090-3MS-----2 sets (Vacuum regulator part no. (Stations 1, 2))
- \*ITV0090-3ML······1 set (Vacuum regulator part no. (Station 3))

Indicate part numbers in order starting from the first station on the D side.

- Caution) Combination with having different pressure ranges is not available due to common supply/exhaust features.
- The asterisk denotes the symbol for the assembly. Prefix it to the part numbers of the vacuum regulator.





#### **Specifications**



Mode	l		ITV009□	
Min. supply pressu	ıre		Set pressure – 1 kPa	
Max. supply press	ure	-101 kPa		
Set pressure range			-1 to -100 kPa	
Voltage			24 VDC ±10 %, 12 to 15 VDC	
Power supply	Current consumption		oply voltage 24 VDC type: 0.12 A or less y voltage 12 to 15 VDC type: 0.18 A or less	
Innut cianal	Voltage type		0 to 5 VDC, 0 to 10 VDC	
Input signal	Current type	4 to 2	0 mADC, 0 to 20 mADC (Sink type)	
Input impedance	Voltage type		Approx. 10 kΩ	
input impedance	Current type		Approx. 250 $\Omega$	
Output signal*2	Analogue output	1 to 5 VDC (Output impedance: Approx. 1 kΩ) Output accuracy: ±6 % F.S. or less		
Linearity		±1 % F.S. or less		
Hysteresis		0.5 % F.S. or less		
Repeatability		±0.5 % F.S. or less		
Sensitivity		0.2 % F.S. or less		
Temperature chara	ecteristics	±0.12 % F.S./°C or less		
Operating tempera	ture range	0 to 50 °C (No condensation)		
Enclosure		IP65 equivalent*3		
Connection type			Built-in One-touch fittings	
	For single	Metric size	1, 2, 3: Ø 4	
Connection size	unit	Inch size	1, 2, 3: Ø 5/32"	
Confidencial Size	Manifold	Metric size	1, 3: Ø 6, 2: Ø 4	
	waimolu	Inch size	1, 3: Ø 1/4", 2: Ø 5/32"	
Weight*1		100 g or less (Without options)		

- \*1 Indicates the weight of a single unit
- For IITV00-n
  Total weight (g) ≤ Stations (n) x 100 + 130 (Weight of end block A, B assembly) + Weight (g) of DIN rail
- \*2 When measuring ITV analogue output from 1 to 5 VDC, if the load impedance is less than 100 k $\Omega$ , the analogue output monitor accuracy of  $\pm 6$  % F.S. or less may not be available. The product with an accuracy of within  $\pm 6$  % is supplied upon your request. Output pressure remains unaffected.
- \*3 When using under the conditions equivalent to IP65, connect the fitting or tube to the breathing hole before use. (For details, refer to "Specific Product Precautions 1" on page 53.)
- When there is a downstream flow consumption, pressure may become unstable depending on piping conditions.
- When the power is turned on, a noise may be generated. This noise is normal and does not indicate a fault.

#### **Accessories (Option)**

#### **Bracket**

Flat bracket assembly (including 2 mounting screws) P39800022



L-bracket assembly (including 2 mounting screws) P39800023



Tightening torque when assembling is 0.3 N·m.

#### Cable connector



Right angle type P398000-501-2



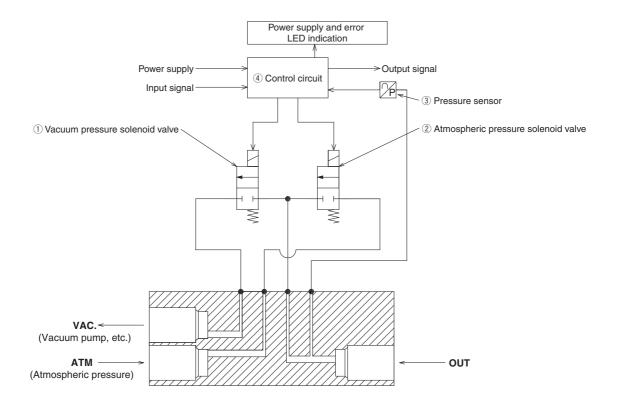


# ITV009 ☐ Series

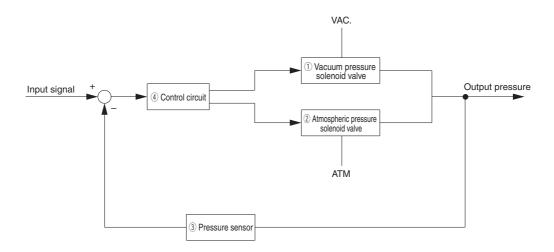
#### **Working Principle**

When the input signal rises, the vacuum pressure solenoid valve ① turns ON. Due to this, part of the vacuum pressure (VAC.) passes through the vacuum pressure solenoid valve ① and changes to a vacuum pressure. This vacuum pressure feeds back to the control circuit ④ via the pressure sensor ③. Here, the vacuum pressure solenoid valve and the atmospheric pressure solenoid valve work alternately to make continuous pressure corrections until vacuum pressure becomes proportional to the input signal, thus, supplying vacuum pressure that is consistently proportional to the input signal.

#### **Working Principle Diagram**



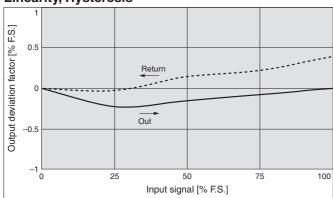
#### **Block Diagram**

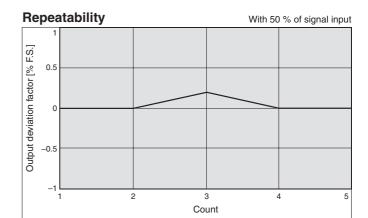


# Compact Vacuum Regulator $ITV009 \square$ Series

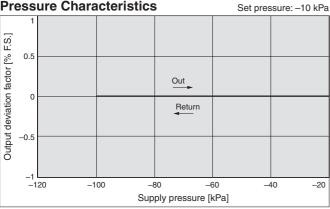
#### ITV009□ Series

#### Linearity, Hysteresis

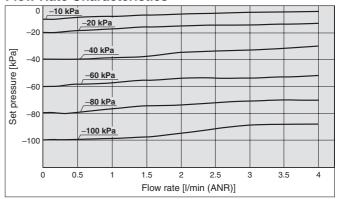




#### **Pressure Characteristics**

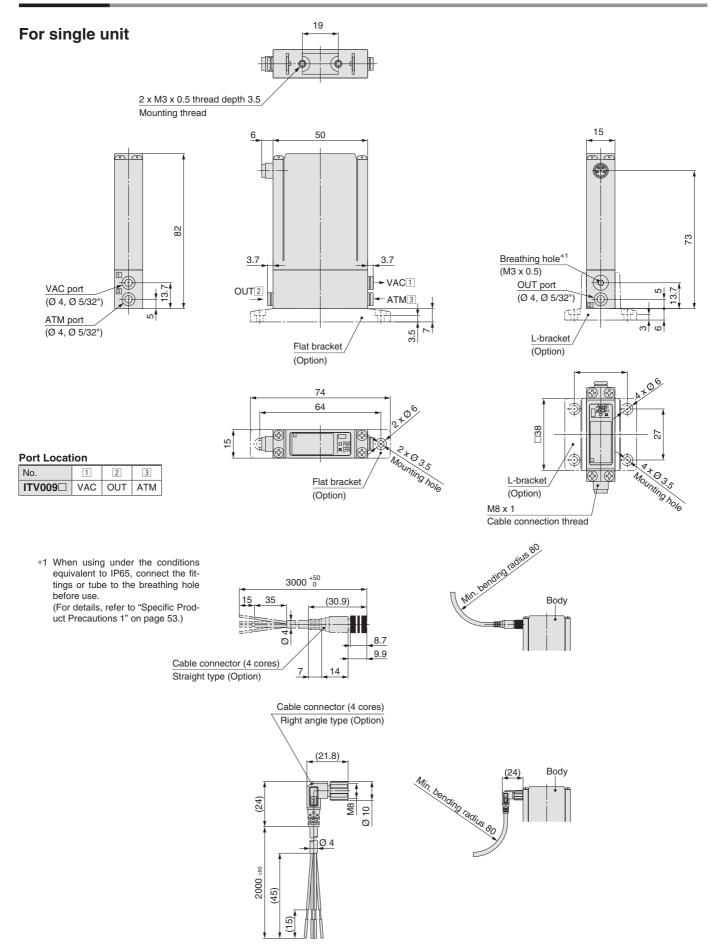


#### **Flow Rate Characteristics**



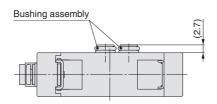
# ITV009□ Series

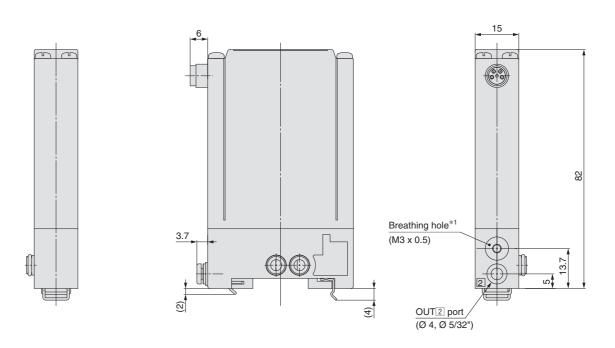
#### **Dimensions**



#### **Dimensions**

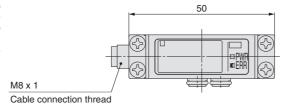
#### Single unit for manifold





\*1 When using under the conditions equivalent to IP65, connect the fittings or tube to the breathing hole before use.

(For details, refer to "Specific Product Precautions 1" on page 53.)

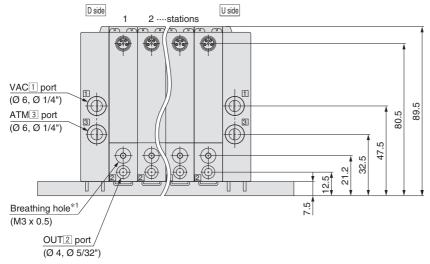


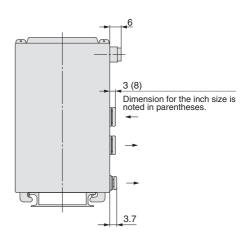
 $\ast\,$  For dimensions of the cable connector, refer to single unit on page 43.

# ITV009□ Series

#### **Dimensions**

#### **Manifold**



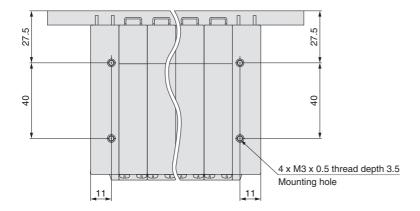


#### 

#### **Port Location**

No.	1	2	3
ITV009□	VAC	OUT	ATM

\* Stations are counted starting from the D side.



\* For dimensions of the cable connector, refer to single unit on page 43.

									[mm]
Manifold stations n	2	3	4	5	6	7	8	9	10
L1	60	75	90	105	120	135	150	165	180
L2	110.5	123	148	160.5	173	185.5	198	223	235.5
Weight of DIN rail [g]	20	22	27	29	31	34	36	41	43

\*1 When using under the conditions equivalent to IP65, connect the fittings or tubing to the breathing hole before use.

(For details, refer to "Specific Product Precautions 1" on page 53.)

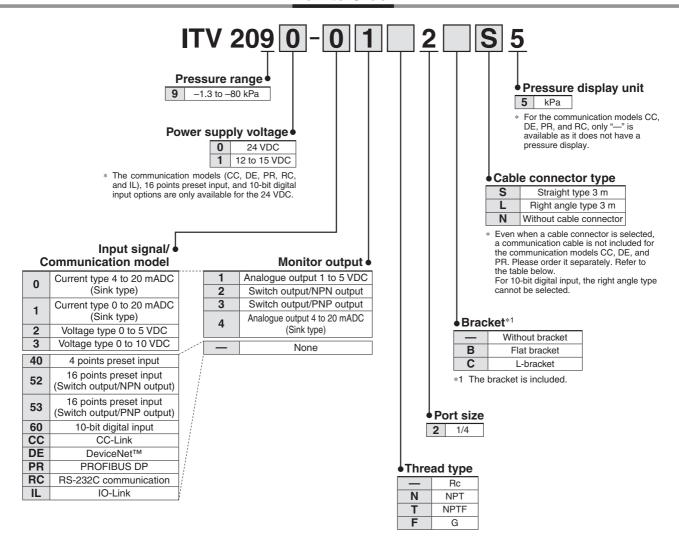
# **Electronic Vacuum Regulator**

# ITV2090/2091 Series

C C C ROHS



#### **How to Order**



For communication cables, use the parts listed below (Refer to the M8/M12 connector in the Catalogue on www.smc.eu for details.) or order the product certified for the respective protocol (with M12 connector) separately.

Application	Communication cable part no.	Note
CC-Link compatibility	PCA-1567720 (Socket type)	A dedicated Bus adapter is included
CC-Link compatibility	PCA-1567717 (Plug type)	with the product.
DeviceNet™	PCA-1557633 (Socket type)	A T-branch connector is not included
compatibility	PCA-1557646 (Plug type)	with the product.
PROFIBUS DP	PCA-1557688 (Socket type)	A T-branch connector is not included
compatibility	PCA-1557691 (Plug type)	with the product.

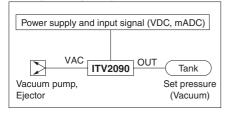


#### For the stepless control of vacuum pressure in proportion to electrical signals





#### Piping/Wiring Diagram



#### **Standard Specifications**

Mod	del	ITV2090	ITV2091	
Min. supply vacuu	um pressure*1	Set pressure – 13.3 kPa		
Max. supply vacu	um pressure	-101 kPa		
Set pressure rang	je	–1.3 to -	-80 kPa	
Voltage		24 VDC ±10 %	12 to 15 VDC	
Power supply	Current consumption		/DC type: 0.12 A or less*6 15 VDC type: 0.18 A or less	
	Current type*2	4 to 20 mADC, 0 to 2	20 mADC (Sink type)	
Input signal*6	Voltage type	0 to 5 VDC,	0 to 10 VDC	
iliput signal	Preset input	4 points (Negative common), 1	6 points (No common polarity)	
	Digital input	10 bits (	Parallel)	
	Current type	250 Ω α	or less*3	
Input impedance	Voltage type	Approx	. 6.5 kΩ	
	Preset input	Power supply voltage 24 VDC type: Approx. 4.7 k $\Omega$ Power supply voltage 12 VDC type: Approx. 2.0 k $\Omega$		
	Digital input	Approx. 4.7 kΩ		
Output signal (Monitor output)	Analogue output	1 to 5 VDC (Output impedance: Approx. 1 k $\Omega$ ) 4 to 20 mADC (Sink type) (Output impedance: 250 $\Omega$ or les Output accuracy ±6 % F.S. or less		
(	Switch output	NPN open collector output: Max. 30 V, 80 mA PNP open collector output: Max. 80 mA		
Linearity		±1 % F.S. or less		
Hysteresis		0.5 % F.S	S. or less	
Repeatability		±0.5 % F.S. or less		
Sensitivity		0.2 % F.S	S. or less	
Temperature characteristics		±0.12 % F.S		
Output pressure	Accuracy	±2 % F.S. ±1		
display	Unit	kPa*5 Min. display: 1		
Ambient and fluid	I temperatures	0 to 50 °C (No condensation)		
Enclosure		IP65		
Weight*6, *7		390	0 g	

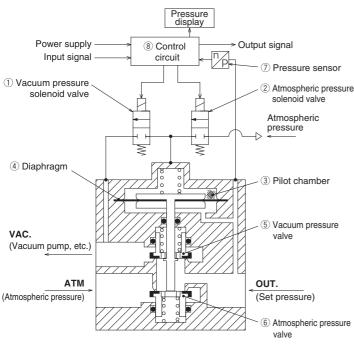
- \*1 The min. supply vacuum pressure should be 13.3 kPa less than the max. vacuum pressure setting value.
- \*2 4 to 20 mADC is not possible with the 2-wire type. Power supply voltage (24 VDC or 12 to 15 VDC) is required.
- \*3 Value for the state with no over current circuit included. If an allowance is provided for an over current circuit, the input impedance varies depending on the input power supply. This is 350  $\Omega$  or less for an input current of 20 mADC.
- When measuring ITV analogue output from 1 to 5 VDC, if the load impedance is less than 100 k $\Omega$ , the analogue output monitor accuracy of within ±6 % (full span) may not be available. The product with the accuracy of within ±6 % is supplied upon your request. Output pressure remains unaffected.
- \*4 Either analogue output or switch output must be selected. Furthermore, when switch output is selected, either NPN output or PNP output must also be selected. Use caution that the preset input type is not equipped with an output signal function.
- \*5 Please contact SMC regarding indication with other units of pressure.
- \*6 Refer to the table below for communication specifications.
- 7 Add 50 g for digital input type, 70 g for 16 points preset input type respectively. The product characteristics are confined to the static state.
- Pressure may fluctuate when air is consumed at the output side.

#### Communication Specifications (CC, DE, PR, RC, IL)

Model		ITV□0□0-DE□□	ITV□0□0-PR□□	ITV□0□0-RC□□	ITV□0□0-IL□□
Protocol	CC-Link	DeviceNet™	PROFIBUS DP	RS-232C	IO-Link (Class A)
Version*1	Ver. 1.10	Volume 1 (Edition 3.8), Volume 3 (Edition 1.5)	DP-V0		Ver. 1.1
Communication speed	156 k/625 k 2.5 M/5 M/10 Mbps	125 k/250 k/500 kbps	9.6 k/19.2 k/45.45 k 93.75 k/187.5 k/500 k 1.5 M/3 M/6 M/12 Mbps	9.6 kbps	230.4 kbps (COM3)
Configuration file*2	_	EDS	GSD	_	IODD
I/O occupation area (input/output data)	4 words/4 words, 32 bits/32 bits (per station, remote device station)	16 bits/16 bits	16 bits/16 bits	_	4 bytes/2 bytes
Communication data resolution	12 bits (4096 resolution)	12 bits (4096 resolution)	12 bits (4096 resolution)	10 bits (1024 resolution)	12 bits (4096 resolution)
Fail safe	HOLD*3/CLEAR (Switch setting)	HOLD/CLEAR (Switch setting)	CLEAR	HOLD	HOLD/CLEAR
Electric insulation*4	Insulation	Insulation	Insulation	Non-insulation	Non-insulation
Terminating resistor	Built into the product (Switch setting)	Not built into the product	Built into the product (Switch setting)		_
Current consumption	0.16 A or less	0.14 A or less	0.16 A or less	0.12 A or less	0.12 A or less
Weight ITV2090	470	460	490	460	460

- \*1 Please note that versions are subject to change.
  \*2 Configuration files can be downloaded from the operation manual page on the SMC website: https://www.smc.eu
  \*3 The output HOLD value when a CC-Link communications error occurs can be set based on the bit area data.
- \*4 The insulation between the electrical signal of the communication system and ITV power supply

#### **Working Principle**

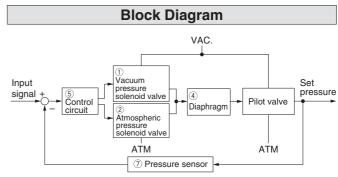


#### **Working Principle**

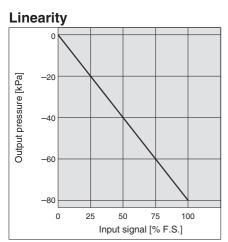
When the input signal increases, the vacuum pressure solenoid valve 1) turns ON, and the atmospheric pressure solenoid valve 2 turns OFF. Because of this, VAC. and the pilot chamber 3 are connected, the pressure in the pilot chamber ③ becomes negative and acts on the top of the diaphragm ④.

As a result, the vacuum pressure valve ⑤ which is linked to the diaphragm ④ opens, VAC. and OUT. are connected, and the set pressure becomes negative.

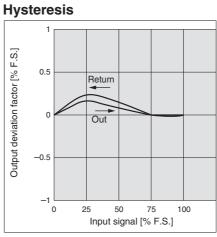
. This negative pressure feeds back to the control circuit ® via the pressure sensor 7. Then, a correct operation works until a vacuum pressure proportional to the input signal is reached, and a vacuum pressure is obtained which is always proportional to the input signal.

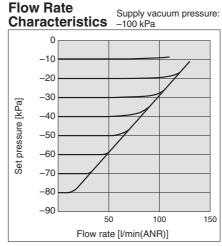


#### ITV209 ☐ Series

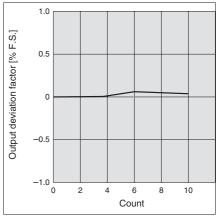


# **Pressure** Characteristics Set pressure: -20 kPa Output deviation factor [% F.S.] Set point VAC. side pressure (Supply pressure) [kPa]



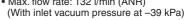


#### Repeatability



#### Flow rate characteristics measurement conditions

- Exhaust flow rate of the vacuum pump used for measurement: 500 l/min (ANR)
- Inlet vacuum pressure: -100 kPa (When outlet flow rate is 0 I/min (ANR))
- Max. flow rate: 132 l/min (ANR)



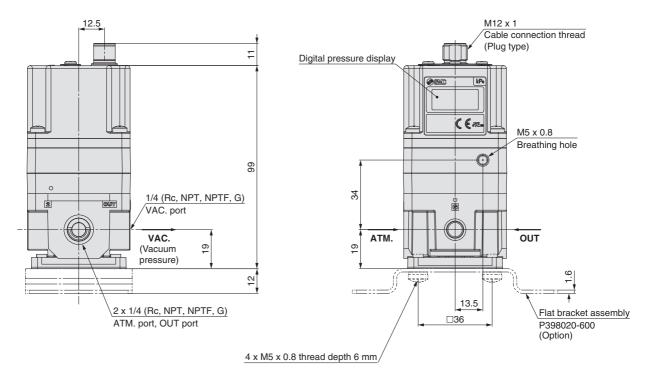


# ITV209□ Series

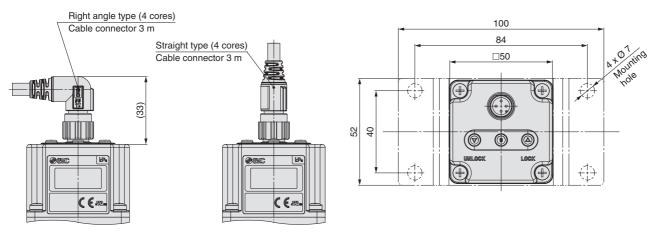
#### **Dimensions**

#### **ITV209**□

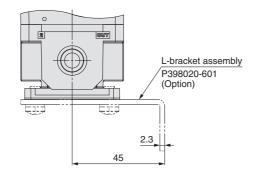
#### **Flat bracket**

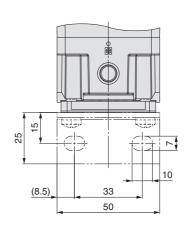


 $\ast\,$  Do not attempt to rotate the cable connector, as it does not turn.



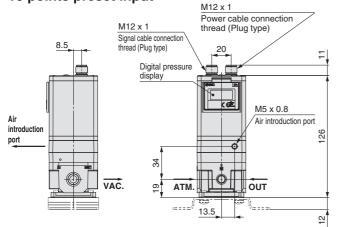
#### L-bracket



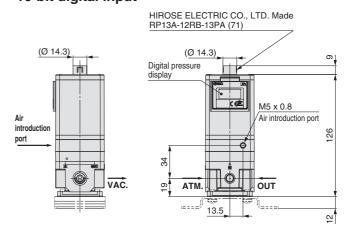


#### Dimensions (16 points preset input, 10-bit digital input, CC-Link, DeviceNet™)

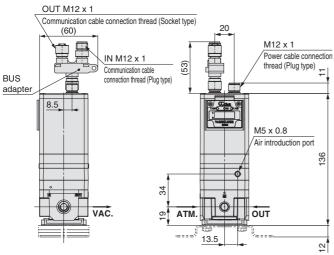
#### 16 points preset input



#### 10-bit digital input

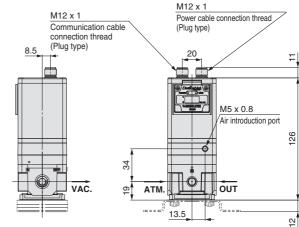


#### CC-Link: ITV2090-CC



\* Dimensions not shown are the same as on page 49.

#### DeviceNet™: ITV2090-DE



\* Dimensions not shown are the same as on page 49.

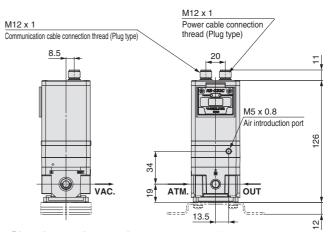
# ITV209□ Series

## Dimensions (PROFIBUS DP, RS-232C, IO-Link)

# PROFIBUS DP: ITV2090-PR M12 x 1 Power cable connection thread (Plug type) 9.5 10.5 11.5 M5 x 0.8 ATM. ATM. OUT

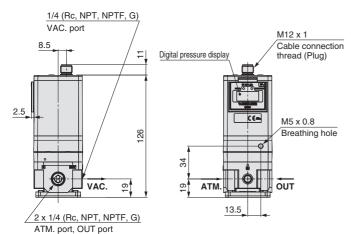
st Dimensions not shown are the same as on page 49.

#### RS-232C: ITV2090-RC



\* Dimensions not shown are the same as on page 49.

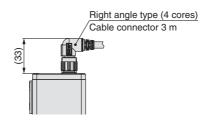
#### IO-Link: ITV2090-IL

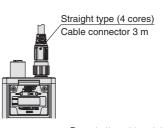


#### With power cable connector



\* Order communication cable (other than 16 points, RS-232C) separately. (Refer to page 46.)





\* Do not attempt to rotate the cable connector, as it does not turn.

# ITV1000/2000/3000/209□ series Accessories (Option)

#### Accessories (Option)/Part Nos.

#### [Bracket]

Description	Part no.	Weight
Flat bracket assembly (including mounting screws)	P398020-600	90
L-bracket assembly (including mounting screws)	P398020-601	90

#### [Cable connector]

Cable connecto				
Applicable model	Descrip	otion	Part no.	Weight
Current type Voltage type	Cable connector (4 cores)	Straight type 3 m	P398020-500-3	
4 points preset input IO-Link	Cable connector (4 cores)	Right angle type 3 m	P398020-501-3	100
16 points preset input	Dower coble (4 cores)	Straight type 3 m	P398020-500-3	180
	Power cable (4 cores)	Right angle type 3 m	P398020-501-3	
	Signal cable (5 cores)	Straight type 3 m	P398020-502-3	7
	Signal cable (5 cores)	Right angle type 3 m	P398020-503-3	
10-bit digital input	Cable connector (13 cores)	Straight type 3 m	INI-398-0-59	310
CC-Link PROFIBUS DP	Power cable (4 cores)	Straight type 3 m	P398020-500-3	
DeviceNet™	rower cable (4 cores)	Right angle type 3 m	P398020-501-3	
RS-232C	Dower coble (4 cores)	Straight type 3 m	P398020-500-3	180
	Power cable (4 cores)	Right angle type 3 m	P398020-501-3	
	Communication cable	Straight type 3 m	P398020-502-3	
	(5 cores)	Right angle type 3 m	P398020-503-3	

- \* For the 10-bit digital type, there is no right angle type cable connector.
- \* Even when "with cable connector" is selected, the communication cable is not included in the communication model (CC, DE, and PR). Please order it separately.

#### [Cable connector specifications]

#### P398020-500-3, P398020-501-3

Conductor	Nominal cross section	4 x AWG21
Conductor	Outside diameter	Approx. 0.9 mm
Insulator Outside diam		Approx. 1.7 mm
Sheath	Sheath Material	
Finished outs	Ø 6 mm	
Min. bending	60 mm	

#### P398020-502-3, P398020-503-3

Conductor	Nominal cross section	5 x AWG21	
	Outside diameter	Approx. 0.9 mm	
Insulator Outside diameter		Approx. 1.7 mm	
Sheath	Material	PVC	
Finished outside diameter		Ø 6 mm	
Min. bending radius		60 mm	

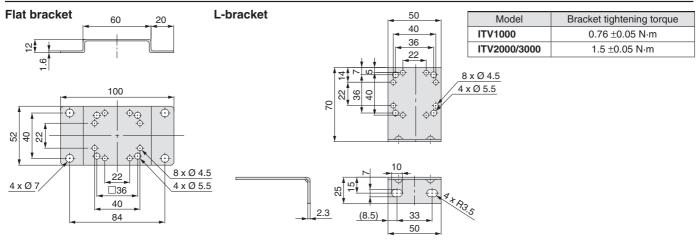
#### INI-398-0-59

Conductor	Nominal cross section	16 x AWG24
	Outside diameter	Approx. 0.75 mm
Insulator	Insulator Outside diameter	
Sheath	Sheath Material	
Finished outs	Finished outside diameter	
Min. bending radius		60 mm

#### [Bus adapter]

[			
Applicable model	Description	Part no.	Weight
CC-Link	Bus adapter (Included with the product)	EX9-ACY00-MJ	35

#### **Dimensions**



# $\Lambda$

# ITV Series

# **Specific Product Precautions 1**

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

#### ITV0000/009□ Series Precautions

Air Supply

# **⚠** Warning

- 1. Please consult with SMC when using the product in applications other than compressed air.
- 2. Do not use compressed air that contains chemicals, synthetic oils that include organic solvents, salt, corrosive gases, etc., as doing so may result in a malfunction.

## **∧** Caution

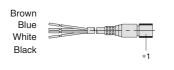
- 1. Install an air filter near this product on the supply side. Select an air filter with a filtration size of 5  $\mu$ m or smaller.
- Compressed air that contains a large amount of drainage can result in the malfunction of this product and other pneumatic equipment. Therefore, take appropriate measures to ensure air quality, such as by providing an aftercooler, air dryer, or water separator.
- If excessive carbon dust is generated by the compressor, it may adhere to the inside of this product and cause it to malfunction.
  - Refer to the "SMC Air Preparation System" for further details on compressed air quality.

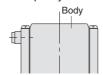
#### Wiring

## **⚠** Caution

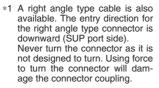
Connect the cable to the connector on the body with the wiring arranged as shown below. Proceed carefully, as incorrect wiring can result in damage.

Further, use DC power with sufficient capacity and a low ripple.



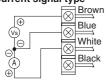


Terminal no.	1	2	3	4			
Lead wire colour	Brown	White	Blue	Black			
Wiring	Power	Signal	COM	Monitor			
2: (White) 4: (Black) 1: (Brown) 3: (Blue)							



#### Wiring diagrams

#### Current signal type

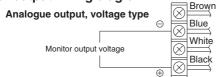


Vs: Power supply 24 VDC ±10 % 12 to 15 VDC A : Input signals 4 to 20 mADC 0 to 20 mADC

# Voltage signal type Brown Blue White Black Black

Vs : Power supply 24 VDC ±10 % 12 to 15 VDC Vin: Input signals 0 to 5 VDC 0 to 10 VDC

#### Monitor output wiring diagram



#### Handling

#### 

- Do not use a lubricator on the supply side of this product, as doing so may result in a malfunction. When lubrication of terminal equipment is necessary, connect a lubricator on the output side of this equipment.
- 2. If electric power is shut off while pressure is being applied, pressure will be retained on the output side. However, this output pressure is held only temporarily and is not guaranteed. If exhausting of this pressure is desired, shut off the power after reducing the set pressure, and discharge the air using a residual pressure exhaust valve, etc.
- 3. If the power to this product is cut off due to a power failure, etc., when it is in a controlled state, the output pressure will be retained temporarily. Handle carefully when operating with output pressure released to the atmosphere, as air will continue to flow out.
- 4. If supply pressure to this product is interrupted while the power is still on, the internal solenoid valve will continue to operate and a humming noise may be generated. Since the life of the product may be shortened, shut off the power supply also when supply pressure is shut off.
- 5. This product is adjusted for each specification at the time of shipment from the factory. Avoid careless disassembly or removal of parts, as failure to do so may result in a malfunction.
- 6. The optional cable connector is a 4-wire type. When the monitor output (analogue output) is not being used, keep it from touching the other wires as doing so may result in a malfunction.
- 7. Please note that the right angle cable does not rotate and is limited to only one entry direction.
- 8. Take the following steps to avoid malfunction due to noise.
  - 1) Remove power supply noise during operation by installing a line filter, etc., in the AC power line.
  - 2) For avoiding the influence of noise or static electricity, install this product and its wiring as far as possible from strong electric fields such as those of motors, power lines, etc.
  - 3) Be sure to implement protective measures against load surge for induction loads (solenoid valves, relays, etc.).
- 9. The product characteristics are confined to the static state. When air is consumed on the output side, and especially used in the system with large leakage, pressure cannot approach the set pressure and the service life is drastically shortened with a humming noise of the solenoid valve.
- 10. For details on the handling of this product, refer to the operation manual which is included with the product.
- 11. In locations where the body is exposed to water, dust, etc., there is a possibility that moisture or dust could enter the body through the breathing hole.

  Mount a fitting and tube (M-3AU-3 fitting and TIU01□-□□ tube recommended) onto the breathing hole and run the tube to a location not exposed to moisture, dust, etc.

  Breathing hole

  M3 x 0.



0





# $\wedge$

# ITV Series

# **Specific Product Precautions 2**

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

#### ITV0000/009□ Series Precautions

Handling

#### 

- 12. If this product will be used in a sealed environment, such as inside an inspection box, a ventilation fan should be installed to ensure adequate ventilation as this product can generate heat in some operating conditions.
  - When the power is turned on, a noise may be generated as a means of checking the operating condition of the solenoid valve. This noise is normal and does not indicate a fault.
- 13. Each product needs to be powered by one power supply unit.
  - The wiring of this product has the same common between the GND for power and the signals; there is a possibility that a wrong current occurs and prevents a proper operation if one power supply unit controls multiple electro-pneumatic regulators.
- 14. This product does not have a shut-off valve function. If air pressure is supplied without electric power being applied, output pressure may increase to the pressure equivalent of the supply pressure. Operate the system to shut off the supply pressure when not operating the product.
- 15. For this product, by conducting the procedure described below (steps A to D), the parameters compatible with the power supply voltage and supply pressure in use can be obtained.

If the desired output pressure values cannot be reached due to fluctuations in the operating conditions, etc., perform this operation.

- A) Change the power supply voltage in use by  $\pm 0.4$  VDC or more.
- B) After inputting the supply pressure used on the inlet side of the ITV, adjust the input signal as described below.
  - ( 0 %  $\rightarrow$  1 0 0 %  $\rightarrow$  0 %) (Change it gradually, waiting 1 0 s or more between each adjustment.)
  - \* Please contact SMC if difficulty inputting signals occurs.
- C) Change the power supply voltage according to the operating conditions/requirements, and repeat step B.
- D) Input the power supply voltage and a 0 % signal, and retain for 6 minutes or more. (Supply pressure is not required.)

While conducting the procedure stated above, noise may be generated by the solenoid valve. However, this does not affect the obtainment of the parameters. In addition, be sure to conduct the procedure with the air sealed in the piping.

#### **Return of Product**

# **Marning**

If the product to be returned is contaminated or is possibly contaminated with substances that are harmful to humans, for safety reasons, please contact SMC beforehand and then employ a specialist cleaning company to decontaminate the product. After the decontamination prescribed above has been carried out, submit a Product Return Request Sheet or the Detoxification/Decontamination Certificate to SMC and await SMC's approval and further instructions before attempting to return the item.

Please refer to the International Chemical Safety Cards (ICSC) for a list of harmful substances.

If you have any further questions, please don't hesitate to contact your SMC sales representative.





# **Specific Product Precautions 3**

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

#### ITV1000/2000/3000/209 ☐ Series Precautions

**Piping** 

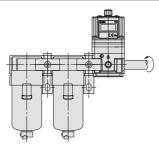
# **⚠** Warning

1. When screwing piping into a component, tighten within the recommended tightening torque range while holding the female thread side.

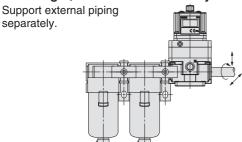
If the tightening torque is insufficient, looseness or sealing failure may occur. On the other hand, excess tightening torque can result in damage to the threads. Furthermore, tightening without holding the female thread side can result in damage due to the excess force that is applied directly to the piping bracket.

Recommended tightening torque range: N·m

Connection thread	1/8	1/4	3/8	1/2
Torque	3 to 5	8 to 12	15 to 20	20 to 25



Avoid excessive torsional moment and bending moment other than those caused by the equipment's own weight, as failure to do so may result in damage.



3. Piping materials which lack flexibility, such as steel tube piping, are prone to being affected by excess moment loads and vibrations from the piping side. Use flexible tubing in between to avoid such effects.

# **⚠** Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil, and other debris from inside the pipe.

If chips, sealing material, or other debris enter into this product, the solenoid valve may buzz or the outlet pressure may not be output properly.

2. Winding of sealant tape

When screwing piping or fittings into ports, ensure that chips from the pipe threads or sealing material do not enter the piping. Also, if sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



#### **Operating Environment**

## **Marning**

- 1. Do not use in atmospheres containing corrosive gases, chemicals, sea water, or where there is direct contact with any of these.
- 2. Please contact SMC regarding use at power stations or in instrumentation applications.

#### 

- When used in locations where the body of the product is exposed to water, water vapor, dust, etc., there is a possibility that moisture or dust could enter the body through the EXH (solenoid) ports, thereby causing problems.
- 2. To prevent this, simply install tubing to each port, using the fittings, and extend the tubing so that the other end is in a location where no water splash, etc., occurs. Make sure not to bend or block the I.D. of the tubing as this will have a detrimental effect on the pressure control.
- Do not use in places subject to heavy vibration and/ or impact.
- 4. The product should not be exposed to prolonged sunlight. Use a protective cover if this is unavoidable.
- 5. Remove any sources of excessive heat.
- 6. In locations where there is contact with water, oil, weld spatter, etc., take suitable protective measures.

#### Air Supply

## **⚠** Warning

- Please contact SMC when using the product in an application using a fluid other than compressed air.
- 2. Do not use compressed air that contains chemicals, synthetic oils that include organic solvents, salt, corrosive gases, etc., as doing so may result in a malfunction.

## **⚠** Caution

- 1. Install an air filter near this product on the supply side. Select an air filter with a filtration size of 5  $\mu$ m or smaller.
- Compressed air that contains a large amount of drainage can cause the malfunction of this product and other pneumatic equipment. Therefore, take appropriate measures to ensure air quality, such as providing an aftercooler, air dryer, or water separator.
- If excessive carbon dust is generated by the compressor, it may adhere to the inside of this product and cause it to malfunction.

Refer to the "SMC Air Preparation System" for further details on compressed air quality.





# **Specific Product Precautions 4**

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

#### ITV1000/2000/3000/209 ☐ Series Precautions

#### Handling

## **⚠** Caution

- 1. Do not use a lubricator on the supply side of this product, as doing so may result in a malfunction. When lubrication of terminal equipment is necessary, connect a lubricator on the output side of this equipment.
- 2. If electric power is shut off while pressure is being applied, pressure will be retained on the output side. However, this output pressure is held only temporarily and is not guaranteed. If exhausting of this pressure is desired, shut off the power after reducing the set pressure, and discharge the air using a residual pressure exhaust valve, etc.
- 3. If the power to this product is cut off due to a power failure, etc., when it is in a controlled state, output pressure will be retained temporarily. Handle carefully when operating with output pressure released to the atmosphere, as air will continue to flow out.
- 4. If supply pressure to this product is interrupted while the power is still on, the internal solenoid valve will continue to operate and a humming noise may be generated. Since the life of the product may be shortened, shut off the power supply also when supply pressure is shut off.
- 5. The setting side pressure cannot be completely released from this product in the range below 0.005 MPa (or -1.3 kPa for vacuum models). In cases where the pressure needs to be reduced completely to 0 MPa, install a 3-port valve, etc., on the setting side to discharge the residual pressure.
- This product is adjusted for each specification at the time of shipment from the factory. Avoid careless disassembly or removal of parts, as failure to do so may result in a malfunction.
- 7. The optional cable connector is a 4-wire type. When the monitor output (analogue output or switch output) is not being used, keep it from touching the other wires as doing so may result in a malfunction.
- 8. When connecting the cable to this product, turn the lock ring of the cable. If a portion other than the lock ring of the cable is turned, it may damage the connector on the body. Turn the lock ring by hand without using a tool.
- The right angle cable does not rotate and is limited to only one entry direction. If the right angle cable is rotated forcibly, the cable may be broken or damaged, or may damage the connector on the body.
- 10. Take the following steps to avoid malfunction due to noise.
  - 1) Remove power supply noise during operation by installing a line filter, etc., in the AC power line.
  - 2) For avoiding the influence of noise or static electricity, install this product and its wiring as far as possible from strong electric fields such as those of motors, power lines, etc.
  - 3) Be sure to implement protective measures against load surge for induction loads (solenoid valves, relays, etc.).
- 11. Due to the large volume of the output side, a loud exhaust noise will be produced when being used for the purpose of a relief function. Therefore, install a silencer (SMC AN20 or AN40 series) on the exhaust port (EXH port). The port sizes are Rc1/8, Rc1/4, and Rc1/2.
- 12. Specifications on pages 14 and 47 are in case of static environment. Pressure may fluctuate when air is consumed at the output side.

#### Handling

#### **⚠** Caution

- For details on the handling of this product, refer to the operation manual which is included with the product.
- 14. This product does not have a shut-off valve function. If air pressure is supplied without electric power being applied, output pressure may increase to the pressure equivalent of the supply pressure. Operate the system to shut off the supply pressure when not operating the product.
- 15. The solenoid valves built into this product are consumables. Perform periodic maintenance in environments where the solenoid valves are operated at a high frequency. The parts can be replaced with a solenoid valve assembly. Please contact SMC for the part number.
- 16. In locations where the body is exposed to water, dust, etc., there is a possibility that moisture or dust could enter the body through the solenoid valve EXH port. Mount a fitting and tube onto the solenoid valve EXH port and run the tube to a location not exposed to moisture, dust, etc.

#### **Design and Selection**

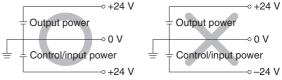
### **⚠** Caution

- 1. Use the following UL approved products for DC power supply combinations.
- (1) Limited voltage current circuit in accordance with UL 508 A circuit in which power is supplied by the secondary coil of a transformer that meets the following conditions
  - Max. voltage (with no load): 30 Vrms (42.4 V peak) or less
  - Max. current:
    - (1) 8 A or less (including when short circuited)
    - (2) limited by circuit protector (such as fuse) with the follow-

ing rating

No load voltage (V peak)	Max. current rating [A]
0 to 20 [V]	5.0
Over 20 and 30 or less [V]	100
Over 20 and 30 or less [v]	Peak voltage

- (2) A circuit (class 2 circuit) with max. 30 Vrms (42.4 V peak) or less, and a power supply consisting of a class 2 power supply unit confirming to UL1310, or a class 2 transformer confirming to UL1585
- Operate these products only within the specified voltage.Using voltages beyond the specified levels could result in faults or malfunctions.
- Use 0 V as the baseline for the power supplied to the unit for output, control, and input.



- 4. Each product needs to be powered by one power supply unit.
  - The wiring of this product has the same common between the GND for power and the signals; there is a possibility that a wrong current occurs and prevents a proper operation if one power supply unit controls multiple electro-pneumatic regulators.
- 5. Please contact SMC for the usage when the downstream side is released to atmosphere.

This product is a pressure controller. The downstream side being released to atmosphere makes the inlet valve full open, allowing a large amount of atmosphere flow into the body. Please contact SMC for the appropriate usage when you use the product under such condition since the product may not meet the specification or the life of the product may be shortened.





# **Specific Product Precautions 5**

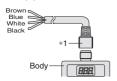
Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

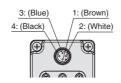
#### ITV1000/2000/3000/209 ☐ Series Precautions

#### Wiring

# **⚠** Caution

Connect the cable to the connector on the body with the wiring arranged as shown below. Proceed carefully, as incorrect wiring can result in damage. Further, use DC power with sufficient capacity and a low ripple.





Current Signal Type Voltage Signal Type

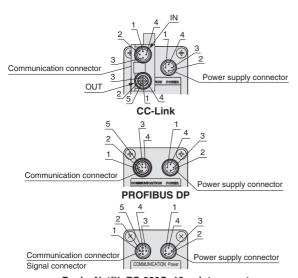
1	Brown	Power supply
2	White	Input signal
3	Blue	GND (COMMON)
4	Black	Monitor output

**Preset Input Type** 

ĺ	1	Brown	Power supply
	2	White	Input signal 1
ĺ	3	Blue	GND (COMMON)
	4	Black	Input signal 2

#### IO-Link

1	Brown	Power supply
2	White	No connection
3	Blue	GND
4	Black	IO-Link communication data



DeviceNet™, RS-232C, 16 points preset

	IN/C	ctor	Signal connector		
Pin no.	CC-Link	DeviceNet™	PROFIBUS DP	RS-232C	16 points preset
1	SLD [-]	DRAIN [-]	No connection	No connection	Input signal 1 [Brown]
2	DB [White]	V+ [Red]	RxD/TxD-N [Green]	TxD [White]	Input signal 2 [White]
3	DG [Yellow]	V- [Black]	No connection	RxD [Blue]	Input signal 3 [Blue]
4	DA [Blue]	CAN_H [White]	RxD/TxD-P [Red]	GND [Black]	Input signal 4 [Black]
5	No connection	CAN_L [Blue]	No connection	No connection	Common [Grey]

	Power supply connector							
Pin no.	CC-Link	DeviceNet™	PROFIBUS DP	RS-232C	16 points preset			
1 [Brown]	Vcc Vcc		Vcc	Vcc	Vcc			
2 [White]	FG Cannot connect		FG	No connection	No connection			
3 [Blue]	GND	GND	GND	GND	GND			
4 [Black]	No connection	Cannot connect	No connection	FG	Monitor output			

- \*1 The cable is also available in a right angle type. (Communication cable: straight type only) A right angle type connector is attached facing left (toward the SUP port). On communication models, the connector faces backward (toward the EXH port). Do not attempt to rotate, as the connector does not turn.
- \* The indicated wire colours are when a cable connector made by SMC is used.
- Perform the wiring so that no electric potential difference occurs between GND of the power supply and GND of the communication section. If any electric potential difference occurs, this may cause the internal parts to burn out.

#### Knock-down connectors \* Order separately.

Annlination	o monda	CC-Link compatibility		DeviceNet <sup>TM</sup> compatibility			OFIBUS ompatibili		
2		Plug	Socket	Plug	Socket	Terminal plug	Plug	Socket	Terminal plug
Part	3	PCA- 075526	PCA- 1075527	PCA- 1075528	PCA- 1075529	PCA- 1557675	PCA- 1075530	PCA- 1075531	PCA- 1557727

#### Wiring diagrams

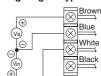
#### Current signal type



Vs : Power supply 24 VDC

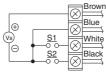
4 to 20 mADC 0 to 20 mADC

#### Voltage signal type



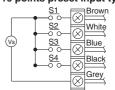
Vs : Power supply 24 VDC 12 to 15 VDC Vin: Input signal 0 to 5 VDC 0 to 10 VDC

#### 4 points preset input type



Vs : Power supply 24 VDC 12 to 15 VDC (Negative common)

16 points preset input type



Vs : Power supply 24 VDC (No polarity)

One of the preset pressures P1 through P4 is selected by the ON/OFF combination of S1 and S2.

		•			•				
S1	OFF	ON	OFF	ON	OFF		ON	OFF	ON
S2	OFF	OFF	ON	ON	OFF		OFF	ON	ON
S3	OFF	OFF	OFF	OFF	ON		ON	ON	ON
S4	OFF	OFF	OFF	OFF	OFF		ON	ON	ON
Preset pressure	P01	P02	P03	P04	P05	]	P14	P15	P16

- \* For safety reasons, it is recommended that one of the preset pressures be set to 0 MPa.
- \* Preset pressures are set based on the min. unit for output display.

MPa	kgf/cm <sup>2</sup>	bar	psi	kPa
0.001	0.01	0.01	0.1	1

<sup>·</sup> Note that this is 1 psi for 130 psi types.



# **Specific Product Precautions 6**

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

#### ITV1000/2000/3000/209 ☐ Series Precautions

#### Wiring

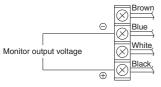
#### 10-bit digital input type

Wire colour	Signal name
Pink-Black 2	Power supply (24 VDC)
Green-Black 2	Power supply (GND)
Blue	Signal common (No polarity)
Blue-Black 2	MSB 10 bit
Grey-Black 1	9 bit
Orange-Black 1	8 bit
Green-Black 1	7 bit
Pink-Black 1	6 bit
Blue-Black 1	5 bit
Grey	4 bit
Orange	3 bit
Green	2 bit
Pink	LSB 1 bit

<sup>\*</sup> The wire colour is shown for when an option cable is

#### Monitor output wiring diagrams

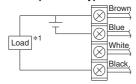
Analogue output: Voltage type

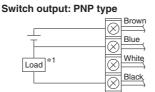






Switch output: NPN type





<sup>\*1</sup> When 80 mADC or more is applied, detecting device for overcurrent starts activating and then emits an error signal. (Error number "5")

#### **Set Pressure Range**

The set pressure range, by unit of standard measured pressure, is shown in the table below.

Set pressure range, by unit of standard measured pressure

Unit				Set pressure range						
Offit	ITV□01□		ITV□03□		ITV□05□			ITV209□		
MPa	0.005	to	0.1	0.005	to	0.5	0.005	to	0.9	_
kgf/cm <sup>2</sup>	0.05	to	1	0.05	to	5	0.05	to	9	_
bar	0.05	to	1	0.05	to	5	0.05	to	9	_
psi	0.7	to	15	0.7	to	70	0.7	to 1	130	_
kPa	5	to	100	5	to	500	5	to 9	900	−1.3 to −80

#### **CE Marking**

#### • ITV0000 Series

Model	Ferrite core necessity	Recommended power supply cable
ITV0000-□□	Unnecessary	M8-4DSX3MG4 (Straight type) P398000-501-2 (Right angle type)

<sup>\*</sup> Recommended power supply cable length is 3 m. (P398000-501-2 is 2 m.) If any other length is desired, please contact SMC.

#### • ITV1000/2000/3000 Series

Model	Ferrite core necessity		Recommended power supply cable
ITV		_	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
ITV□□-52□		Power	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
ITV□□-53□		Signal	P398020-502-3 (Straight type) P398020-503-3 (Right angle type)
ITV□□-60□	*1, *2    ITV  CC	_	INI-398-0-59 (Straight type)
1		Power	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
		Communication	PCA-1567720 (Socket type) PCA-1567717 (Plug type)
*1, *3		Power	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
		Communication	PCA-1557633 (Socket type) PCA-1557646 (Plug type)
		Power	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
IIVUU-PKU		Communication	PCA-1557688 (Socket type) PCA-1557691 (Plug type)
ITV□□-RC□		Power	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)
		Communication	P398020-502-3 (Straight type) P398020-503-3 (Right angle type)
ITV IL		_	P398020-500-3 (Straight type) P398020-501-3 (Right angle type)

- \*1 Even when the "with cable connector" type is selected, the communication connector is not included. Refer to the catalogue [M8/M12 Connector] CAT. ES100-73 for the details of the communication cable.
- \*2 For CC-Link compatible products, a dedicated Bus adapter is included with the product.
- \*3 For DeviceNet™ compatible products, and PROFIBUS DP compatible products, a T-branch connector is not included with the product.
- Recommended power supply cable length is 3 m. If any other length is desired, please contact SMC.

#### **Return of Product**

# **Marning**

If the product to be returned is contaminated or is possibly contaminated with substances that are harmful to humans, for safety reasons, please contact SMC beforehand and then employ a specialist cleaning company to decontaminate the product. After the decontamination prescribed above has been carried out, submit a Product Return Request Sheet or the Detoxification/Decontamination Certificate to SMC and await SMC's approval and further instructions before attempting to return the item. Please refer to the International Chemical Safety Cards (ICSC) for a list of harmful substances.

If you have any further questions, please don't hesitate to contact your SMC sales representative.





# **Specific Product Precautions 7**

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

#### ITV009□/209□ Series Precautions

#### Handling

# **⚠** Caution

- 1. Connect the vacuum pump to the port, which is labeled "VAC."
- Pressure adjustment changes from "atmospheric pressure to vacuum pressure" when the input signal is increased, and from "vacuum pressure to atmospheric pressure" when the input signal is decreased.
- 3. When adjusting the vacuum pressure, be careful not to block the atmospheric pressure inlet port labeled "ATM."
- Since this product is designed exclusively for use with negative pressure, be careful not to apply positive pressure in error.
- 5. In cases where the vacuum pump being used has a relatively small capacity, or the piping has a small inside diameter, etc., large variations in the set pressure (the range of pressure variation when changing from no flow to flow state) may appear. In this situation, the vacuum pump or the piping should be changed. In cases where it is not practical to change the vacuum pump, install a capacity tank (volume depending on the operating conditions) on the VAC side.
- 6. The vacuum pressure response time after a change in the input signal is influenced by the internal volume on the setting side (including piping). Since the capacity of the vacuum pump also influences the response time, give careful consideration to these points before operation.
- 7. If the electric power is shut off when in a control state, the pressure on the setting side will go into a holding condition. However, this setting side pressure will be held only temporarily and is not guaranteed. In addition, when atmospheric pressure is desired, shut off the power after reducing the set pressure, and then introduce atmospheric pressure by using a vacuum release valve, etc.
- 8. If the power for this product is cut off by a power failure, etc., when it is in a controlled state, the setting side pressure will be held temporarily. Further, if operated without sealing the setting side so that atmospheric air is sucked in, handle with care as air will continue to be sucked in.
- 9. If the VAC side pressure to this product is interrupted while the power is still on, the internal solenoid valve will continue to operate and may cause a humming noise. Since this may shorten the life of the product, be sure to shut off the power when the VAC side pressure is shut off.
- 10. The setting side pressure cannot be completely released from this product in the range below -1.3 kPa. In cases where the pressure needs to be reduced completely to 0 kPa, install a 3-port valve, etc., on the setting side to discharge the residual pressure.
- 11. This product is adjusted for each specification at the factory before shipment. Avoid careless disassembly or removal of parts, as this can result in failure.

#### Handling

#### **⚠** Caution

- 12. The optional cable connector is a 4-wire type. When the monitor output (analogue output, switch output) is not being used, keep it from touching the other wires, as doing so may result in a malfunction.
- 13. Use caution that the right angle cable does not rotate and is limited to only one entry direction.
- 14. Take the following steps to avoid malfunction due to noise.
  - 1) Remove power supply noise during operation by installing a line filter, etc., in the AC power line.
  - 2) For avoiding the influence of noise or static electricity, install this product and its wiring as far as possible from strong electric fields such as those of motors, power lines, etc.
  - 3) Be sure to implement protective measures against load surge for induction loads (solenoid valves, relays, etc.).
- 15. Refer to the operation manual included with the product for details on its handling.

#### **Return of Product**

# **Marning**

If the product to be returned is contaminated or is possibly contaminated with substances that are harmful to humans, for safety reasons, please contact SMC beforehand and then employ a specialist cleaning company to decontaminate the product. After the decontamination prescribed above has been carried out, submit a Product Return Request Sheet or the Detoxification/Decontamination Certificate to SMC and await SMC's approval and further instructions before attempting to return the item.

Please refer to the International Chemical Safety Cards (ICSC) for a list of harmful substances.

If you have any further questions, please don't hesitate to contact your SMC sales representative.



#### **⚠ Safety Instructions**

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of **"Caution," "Warning"** or **"Danger."** They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) <sup>1)</sup>, and other safety regulations.

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate

injury.

Warning indicates a hazard with a medium level of riskWarning: which, if not avoided, could result in death or serious

injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

njury.

ISO 4414: Pneumatic fluid power – General rules relating to systems.
 ISO 4413: Hydraulic fluid power – General rules relating to systems.
 IEC 60204-1: Safety of machinery – Electrical equipment of machines.
 (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### 

# 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

# 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

#### Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

#### Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **∧** Caution

#### 1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

# Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. <sup>2)</sup> Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch
- For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### **Compliance Requirements**

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### 

# SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country.

Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

#### **Revision History**

Edition G

- IO-Link compatible products have been added.
- An analogue output, current type (source type) has been added to the made-to-order products.
- Cable connector specifications have been added to the accessories.

ZU

- Number of pages has been increased from 52 to 64.

#### **SMC Corporation (Europe)**

Austria +43 (0)2262622800 www.smc.at office@smc.at Belgium +32 (0)33551464 www.smc.be info@smc.be Bulgaria +359 (0)2807670 www.smc.bg office@smc.bg Croatia +385 (0)13707288 www.smc.hr office@smc hr Czech Republic +420 541424611 www.smc.cz office@smc.cz Denmark +45 70252900 www.smcdk.com smc@smcdk.com Estonia +372 6510370 www.smcpneumatics.ee smc@info@smcee.ee Finland +358 207513513 www.smc.fi smcfi@smc.fi France +33 (0)164761000 www.smc-france.fr info@smc-france fr Germany +49 (0)61034020 www.smc.de info@smc.de +30 210 2717265 www.smchellas.gr Greece sales@smchellas.gr +36 23513000 office@smc.hu Hungary www.smc.hu Ireland +353 (0)14039000 www.smcautomation.ie sales@smcautomation.ie +39 03990691 www.smcitalia.it mailbox@smcitalia it Italy Latvia +371 67817700 www.smc.lv info@smc.lv

**Lithuania** +370 5 2308118 www.smclt.lt info@smclt.lt Netherlands +31 (0)205318888 www.smc.nl info@smc.nl www.smc-norge.no post@smc-norge.no Norway +47 67129020 +48 222119600 office@smc.pl Poland www.smc.pl Portugal +351 214724500 www.smc.eu apoioclientept@smc.smces.es Romania +40 213205111 www.smcromania.ro smcromania@smcromania.ro Russia +7 (812)3036600 sales@smcru.com www.smc.eu Slovakia +421 (0)413213212 www.smc.sk office@smc.sk Slovenia +386 (0)73885412 www.smc.si office@smc si Spain +34 945184100 www.smc.eu post@smc.smces.es Sweden +46 (0)86031240 www.smc.nu smc@smc.nu **Switzerland** +41 (0)523963131 info@smc.ch www.smc.ch Turkey +90 212 489 0 440 www.smcpnomatik.com.tr info@smcpnomatik.com.tr UK +44 (0)845 121 5122 www.smc.uk sales@smc.uk

South Africa +27 10 900 1233 www.smcza.co.za zasales@smcza.co.za